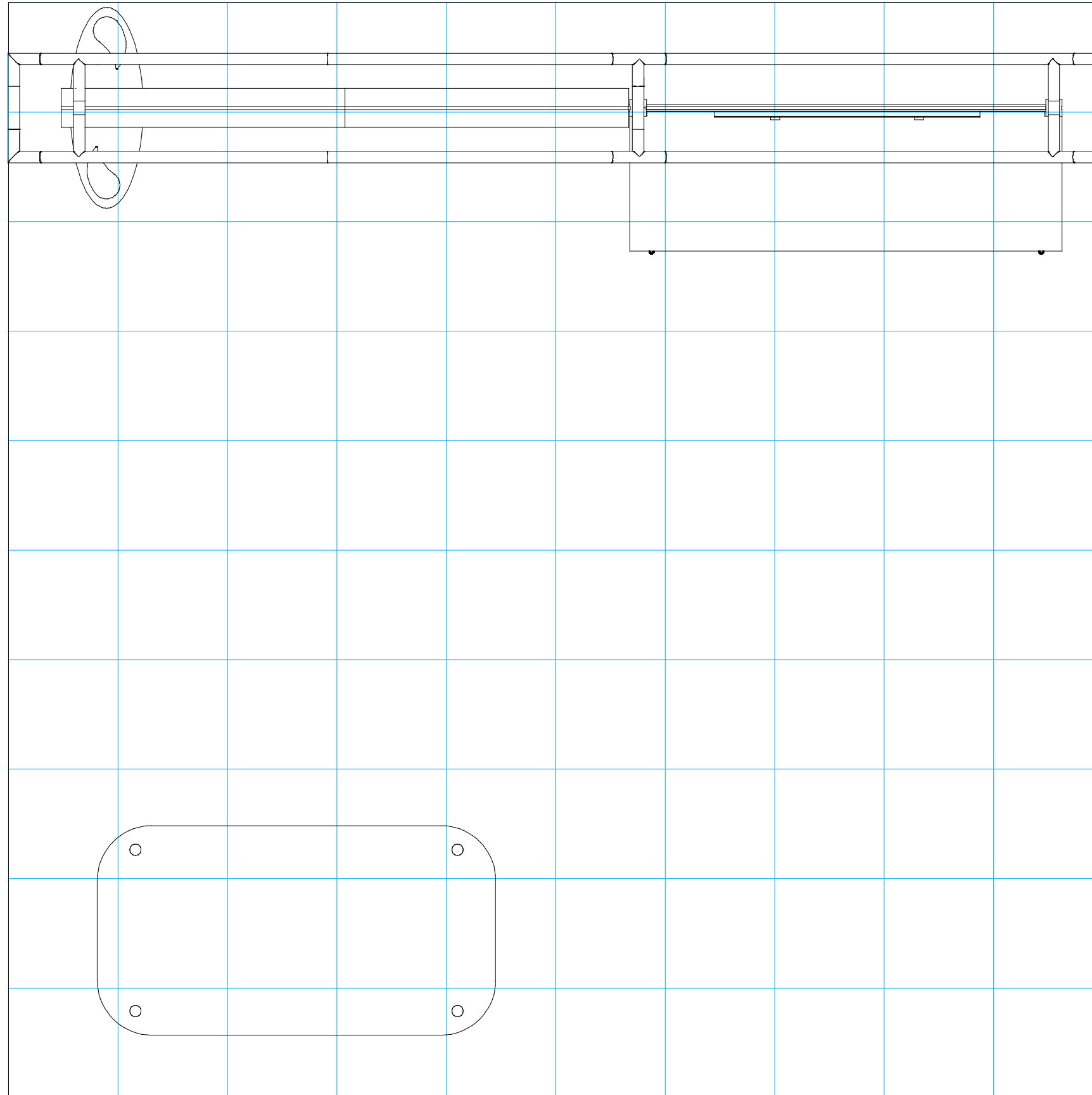


# SETUP INSTRUCTIONS



= 1 sq foot

## General Setup Instructions

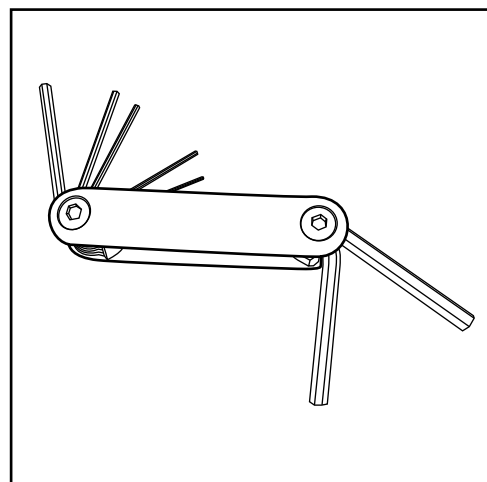
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

## Cleaning & Packing

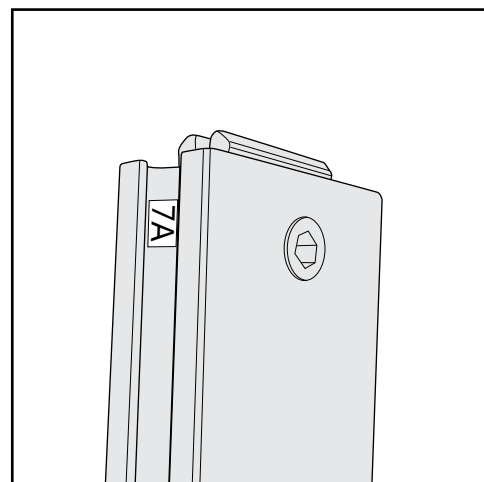
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.  
**Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

## Disassembly

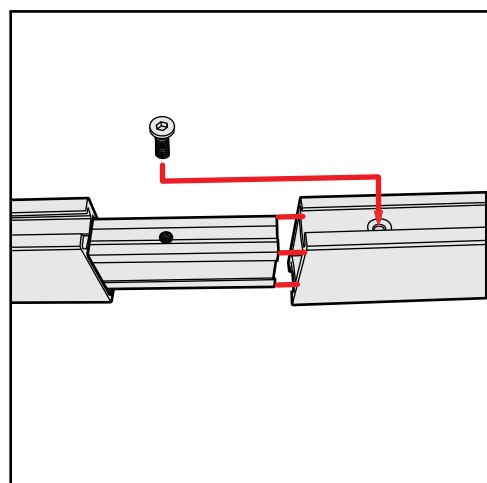
- For loss prevention, tighten all set screws and locks during disassembly.



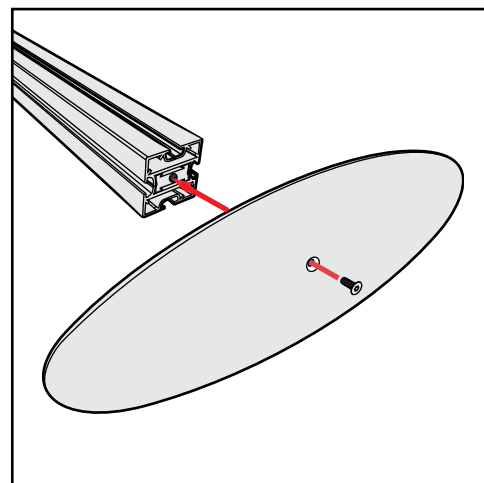
Hex Tool - Essential for Assembly



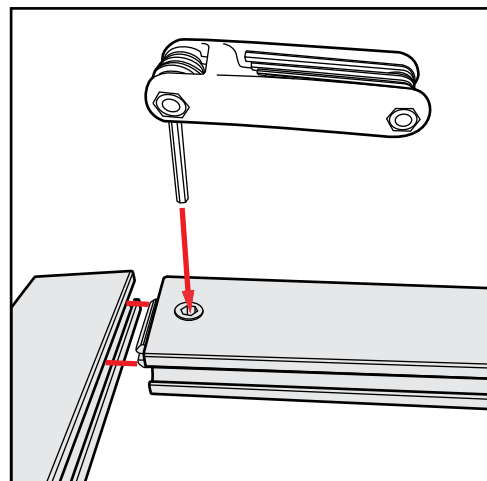
Part Identification - Numbering



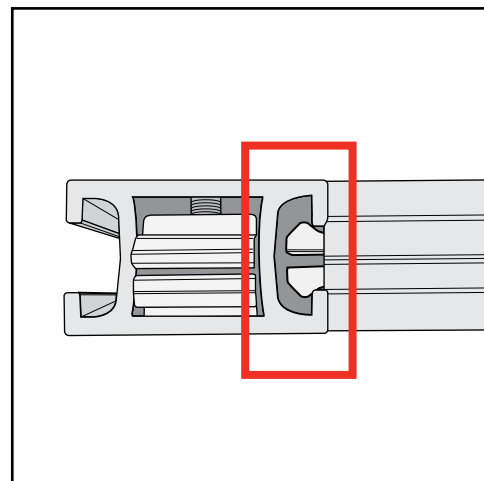
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



# WARNING



DO NOT USE POWER TOOLS



LADDERS OR LIFTS  
MAY BE REQUIRED

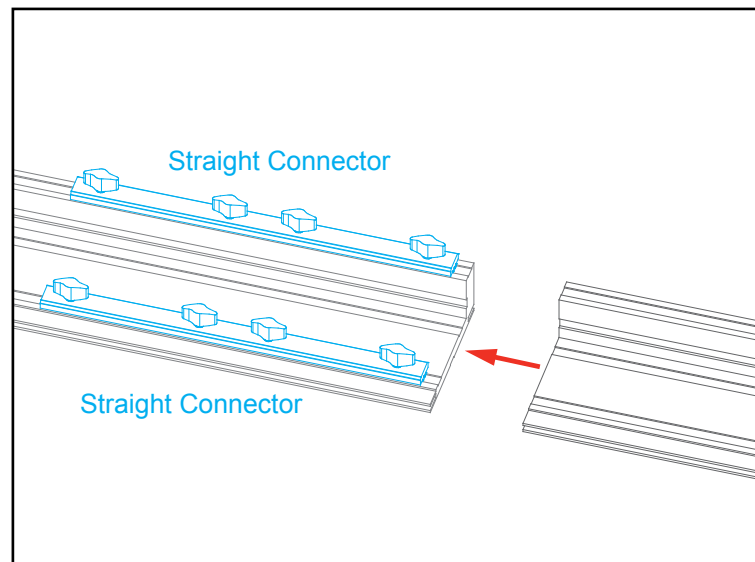


ALL CONNECTIONS MUST  
BE TIGHTLY SECURED

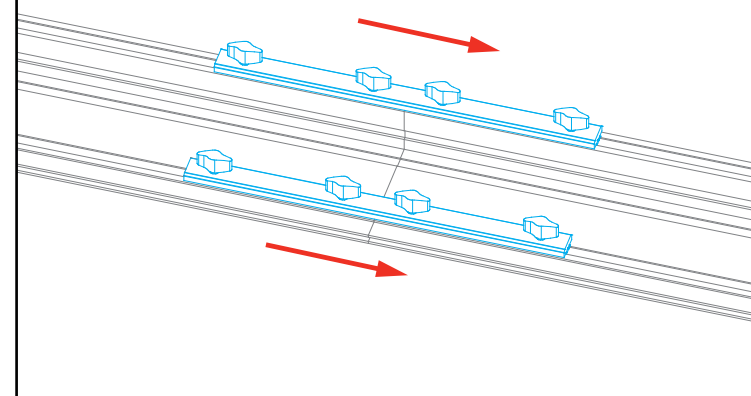
## Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connectors** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide both connectors across seam of extrusions.  
Tighten all knobs.



All knobs must be tightened securely to ensure a proper connection.

## Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

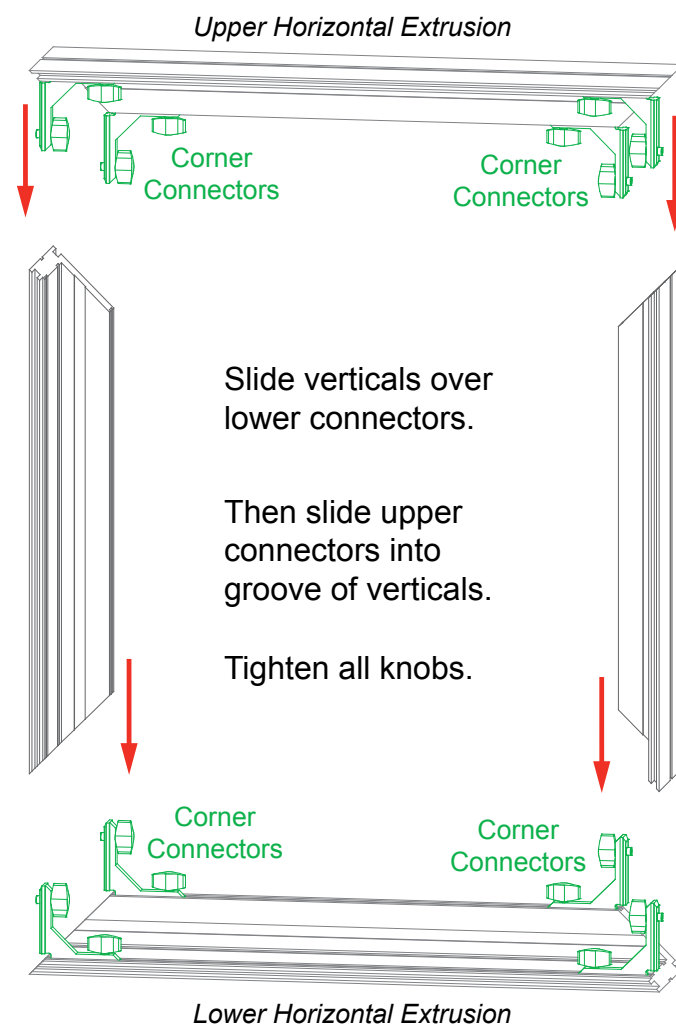
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

## Corner Connection

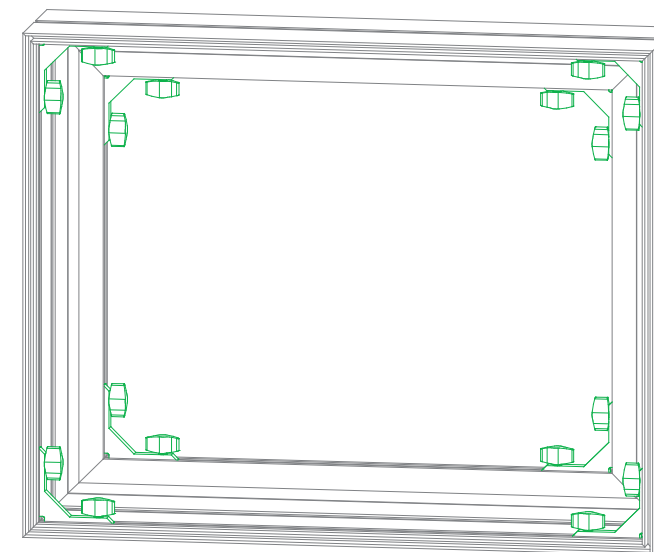
- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

## Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.

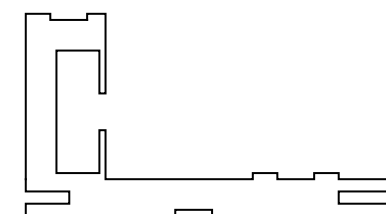


Adjust connectors if necessary to prevent gaps in connection.



COMPLETED ASSEMBLY

All knobs must be tightened securely to ensure a proper connection.

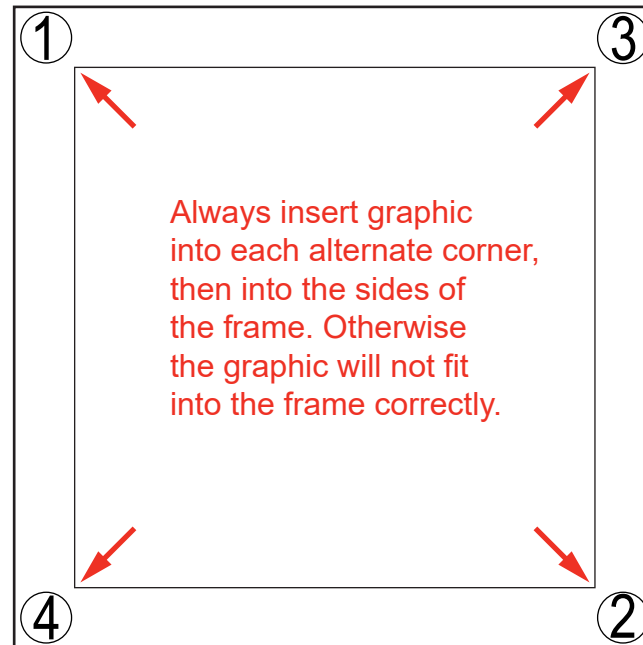


CEI110 Profile

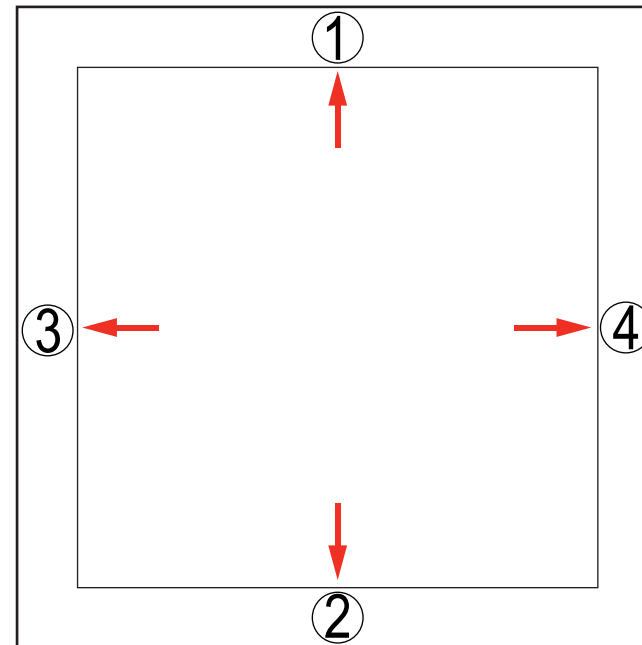
# SEG Graphic Installation *in 3 Steps*

## The Perfect Fit

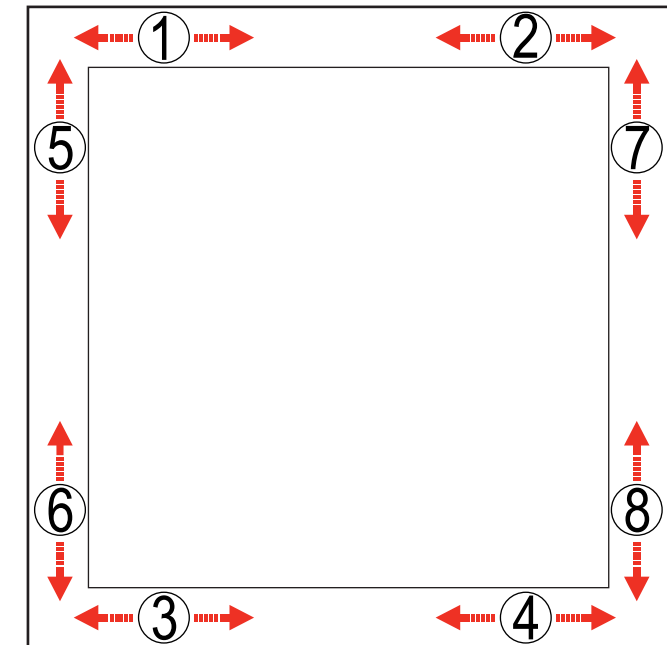
### STEP 1: Attach Corners



### STEP 2: Attach Middle



### STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.

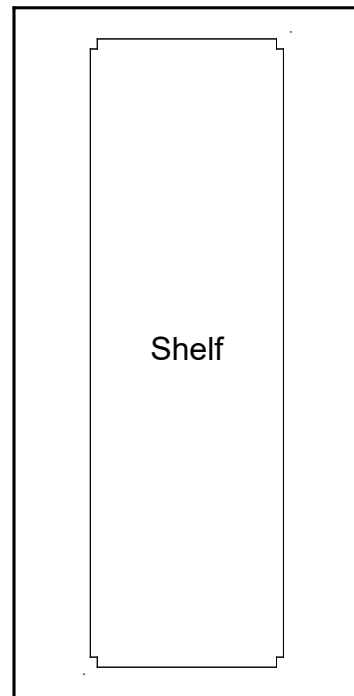


To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

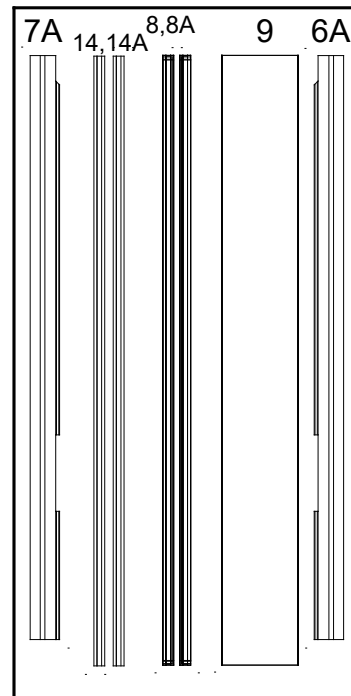
Install video:



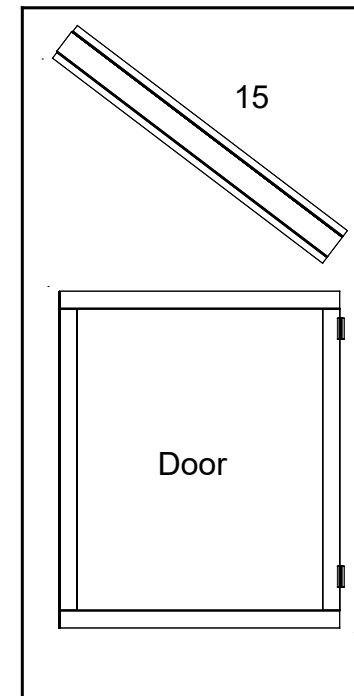
## Top View of Each Level



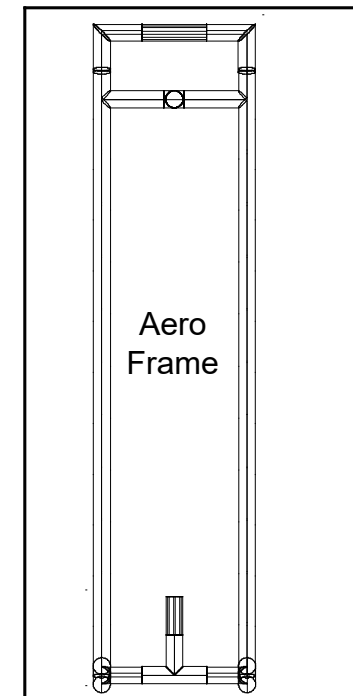
Level 1  
(Bottom level)



Level 2

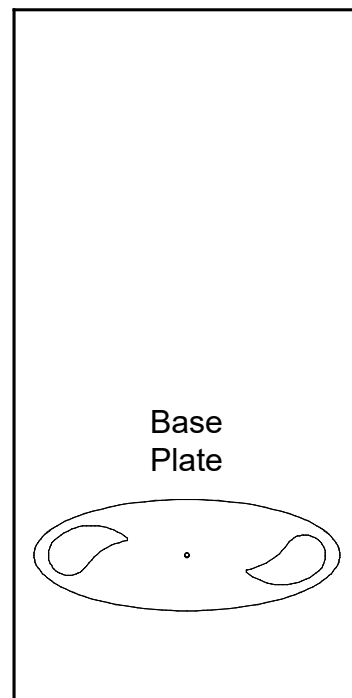


Level 3

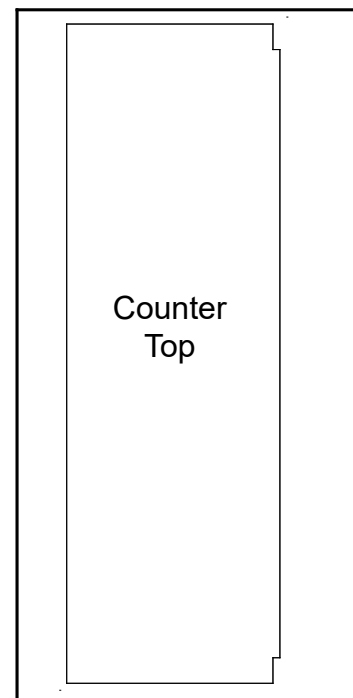


Level 4

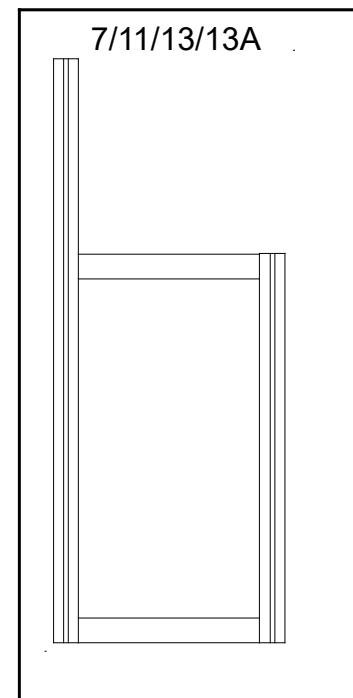
## Top View of Each Level



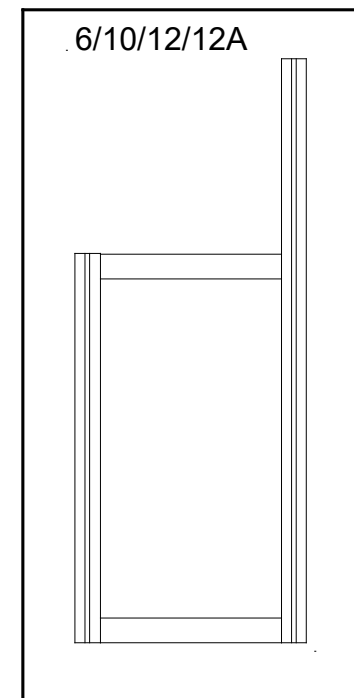
Level 1  
(Bottom level)



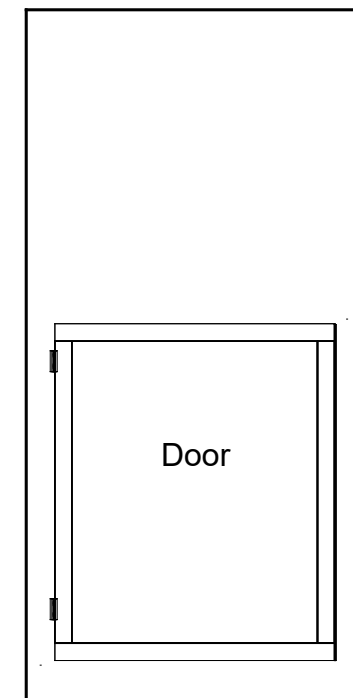
Level 2



Level 3

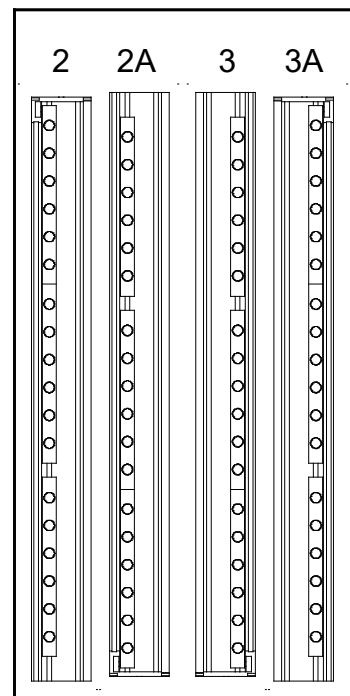


Level 4

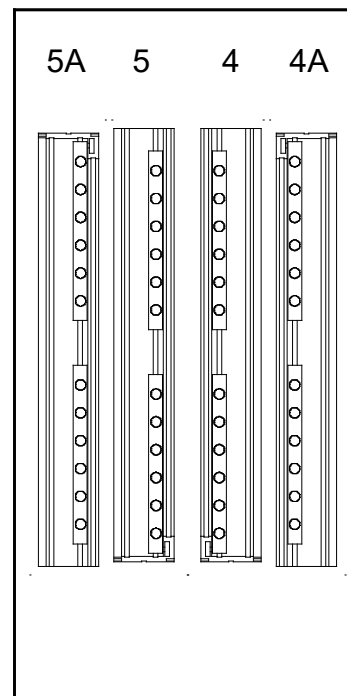


Level 5

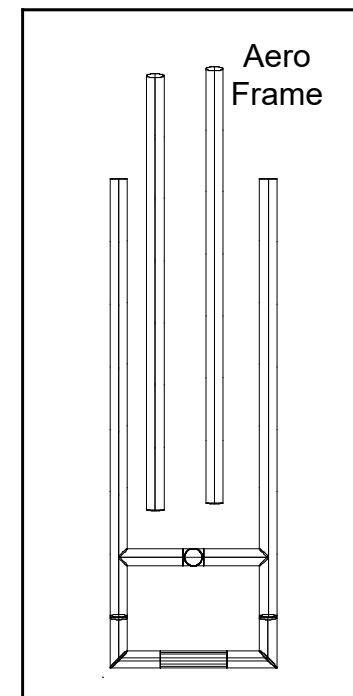
## Top View of Each Level



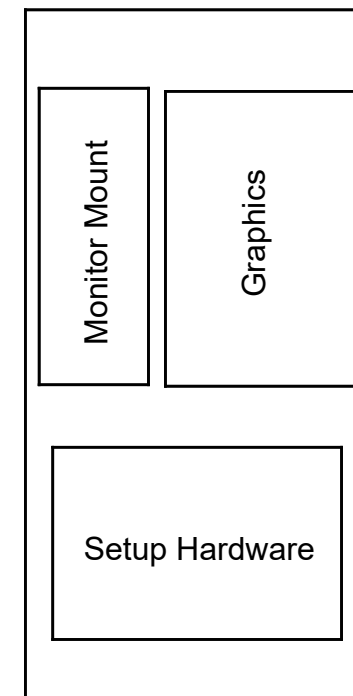
Level 1  
(Bottom level)



Level 2



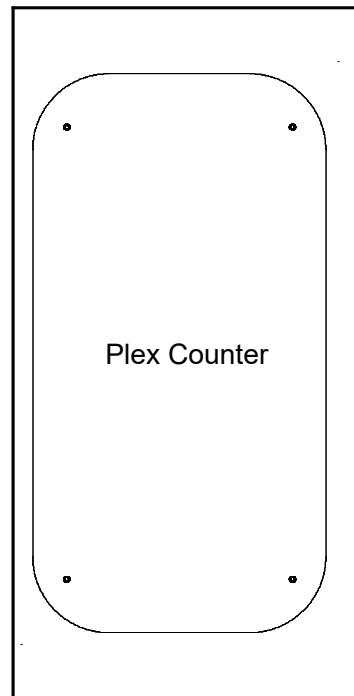
Level 3



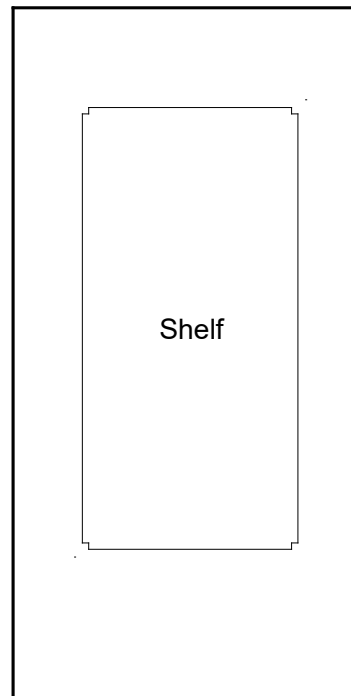
Level 4



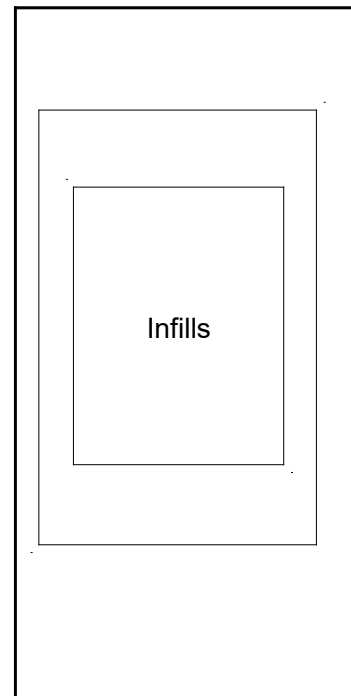
## Top View of Each Level



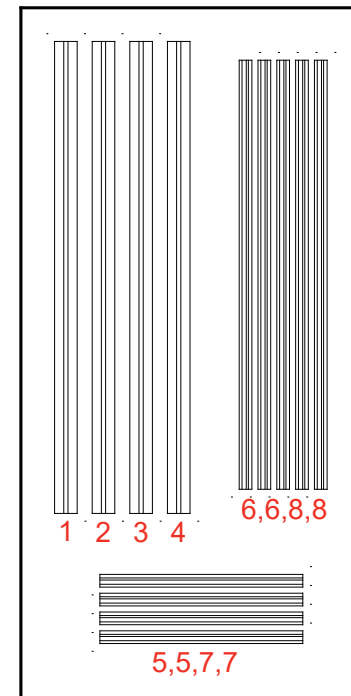
Level 1  
(Bottom level)



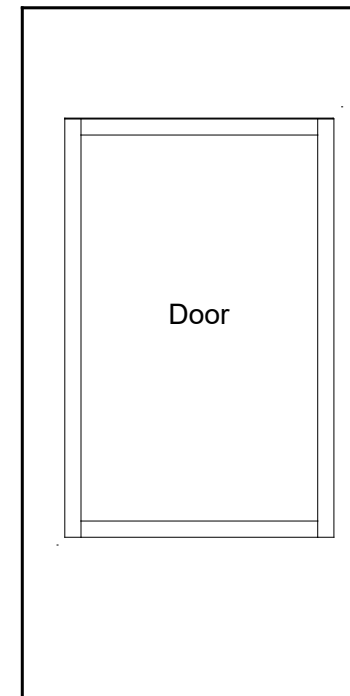
Level 2



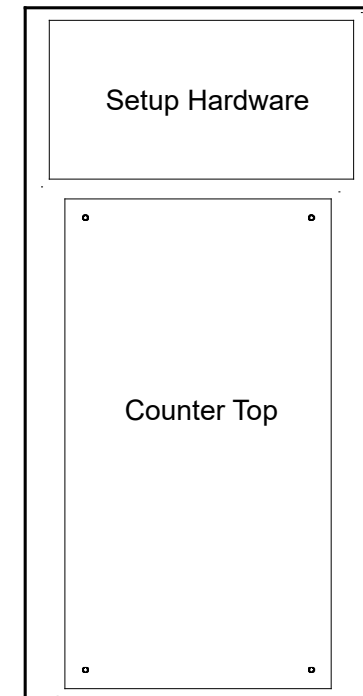
Level 3



Level 4



Level 5



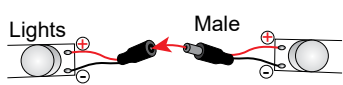
Level 6

Item	Qty.	Description
1	1	Base Plate
2/2A	1/1	42"h CEI110 Vertical Extrusion
3/3A	1/1	42"h CEI110 Vertical Extrusion
4	1	31.125"w CEI110 Horizontal Extrusion w/ hole for base plate
4A	1	31.125"w CEI110 Horizontal Extrusion
5/5A	1/1	31.125"w CEI110 Horizontal Extrusion

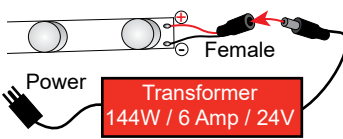
- Steps:
- 1) Install Base Plate [1] to bottom of horizontal [4] using bolt & wing nut.
  - 2) Assemble verticals [2-2A], [3-3A] & horizontals [4-5], [4A-5A] together.  
See **CEI-110 Straight Connection** detail.
  - 3) Attach horizontal assemblies [4/5], [4A/5A] between vertical assemblies [2/2A], [3/3A]. See **CEI-110 Corner Connection** detail.
  - 4) Connect power cords to Supernova lights as shown.

Assemble frame flat on ground.

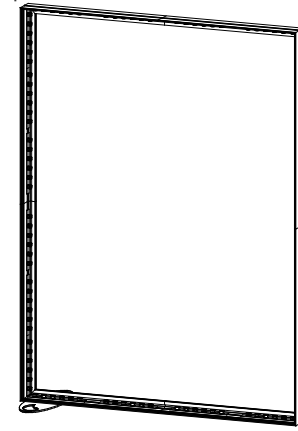
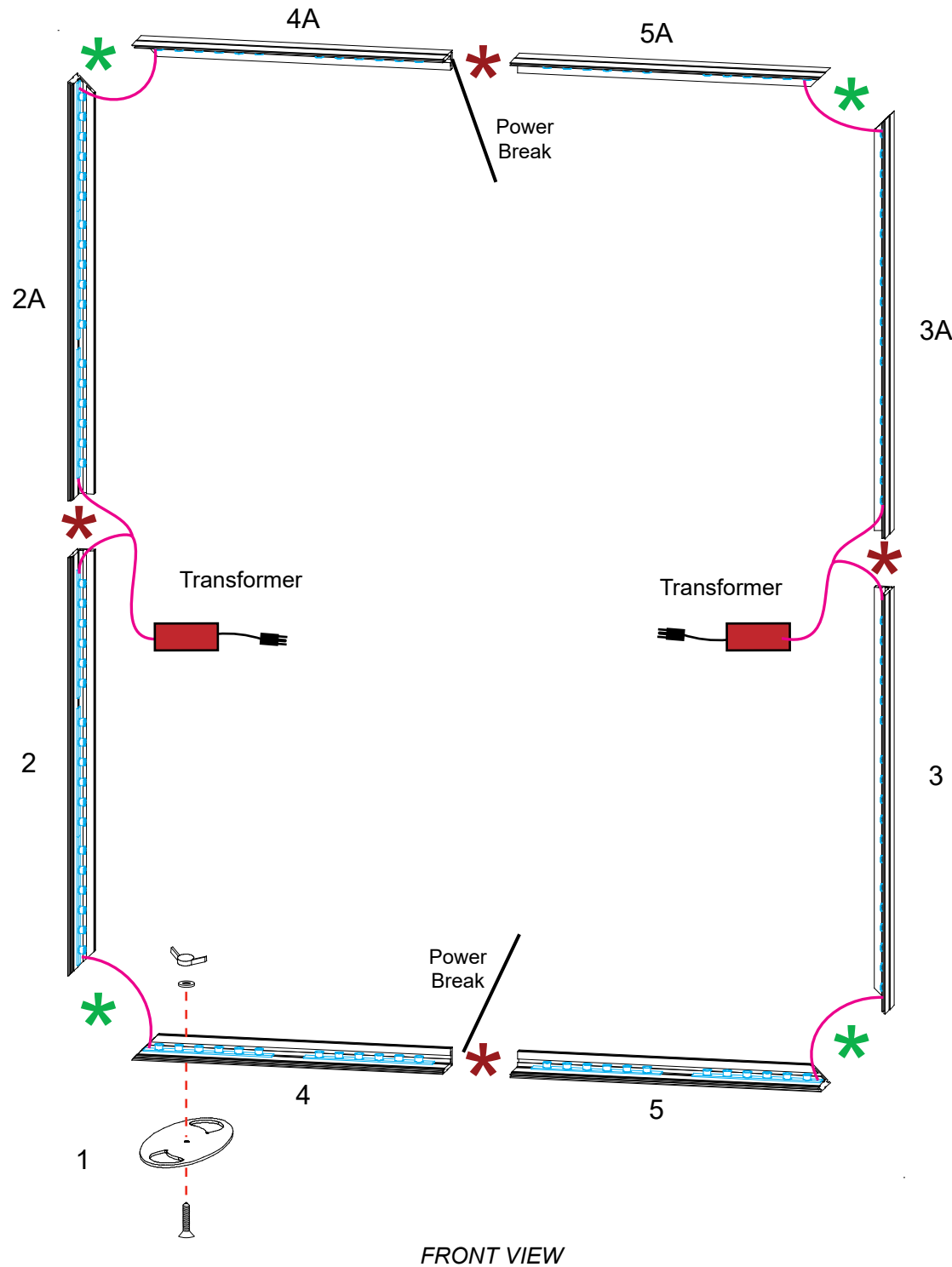
**Light to Light Attachment**



**Light to Transformer Attachment**



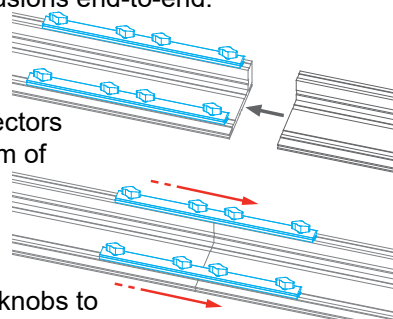
Maximum of 7 lights per chain,  
12 lights per Transformer



When assembled

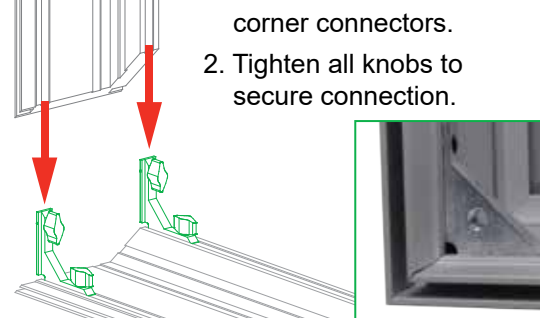
**\* CEI-110 Straight Connection**

1. Place extrusions end-to-end.
2. Slide connectors across seam of extrusions.
3. Tighten all knobs to secure connection.



**\* CEI-110 Corner Connection**

1. Slide extrusion onto corner connectors.
2. Tighten all knobs to secure connection.

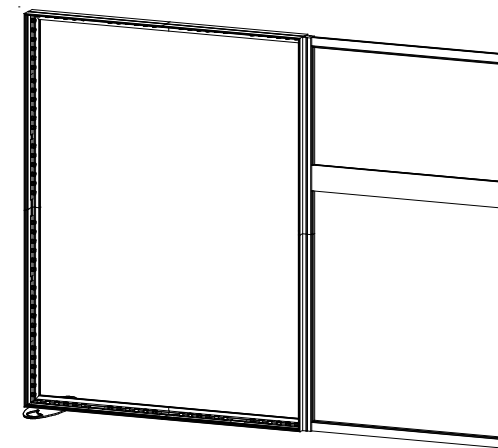
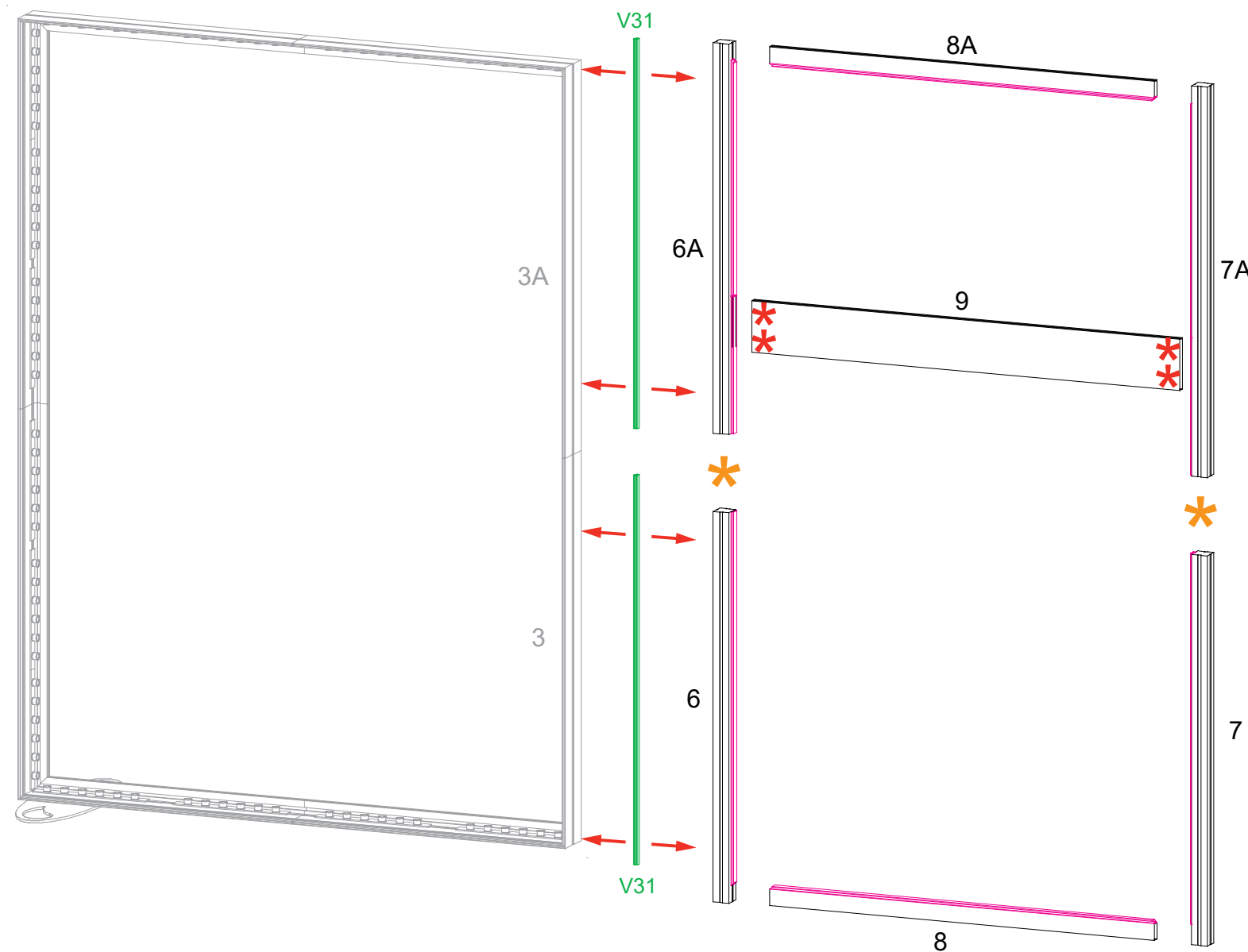
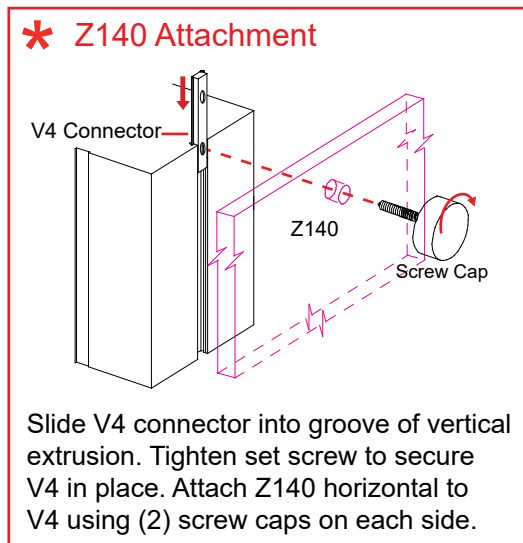
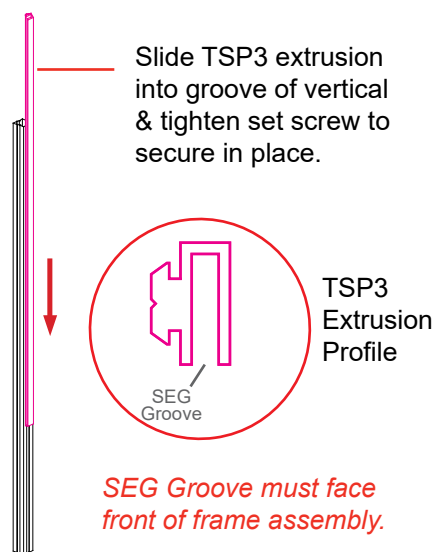


Item	Qty.	Description
6/6A	1/1	42"h S44 Vertical Extrusion w/ TSP3
7/7A	1/1	42"h S44 Vertical Extrusion w/ TSP3
8/8A	1/1	43.75"w Z45 Horizontal Extrusion w/ TSP3
9	1	47.372"w Z140 Horizontal Extrusion
--	2	41.875"h V31 Connector

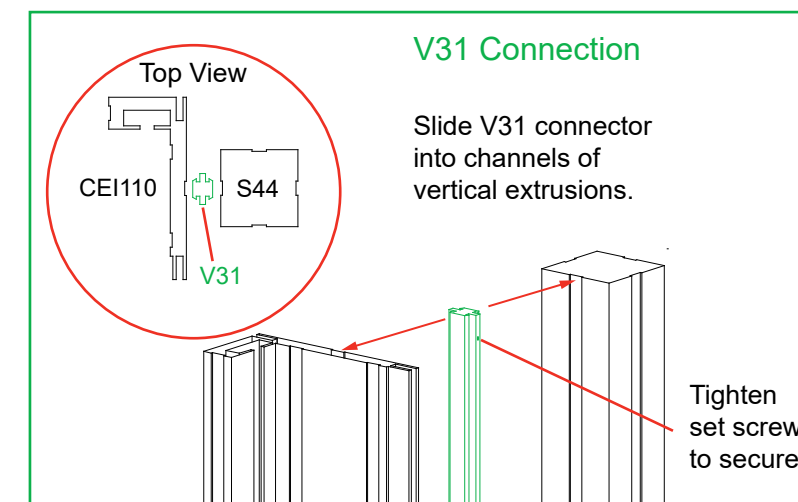
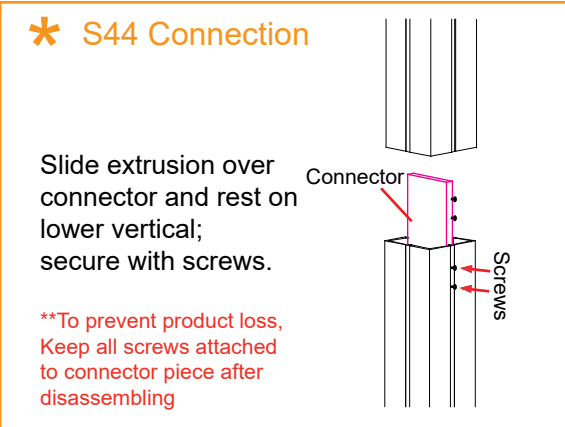
Steps:

- 1) Connect verticals [6-6A], [7-7A] together. See **S44 Connection** detail.
- 2) Attach horizontals [8,8A] between vertical assemblies [6/6A], [7/7A].
- 3) Attach support horizontal [9] to back of [6/6A], [7/7A] using screw caps.
- 4) Connect right frame assembly to left lightbox assembly using V31 connectors. See **V31 Connection** detail.

Assemble frame flat on ground.

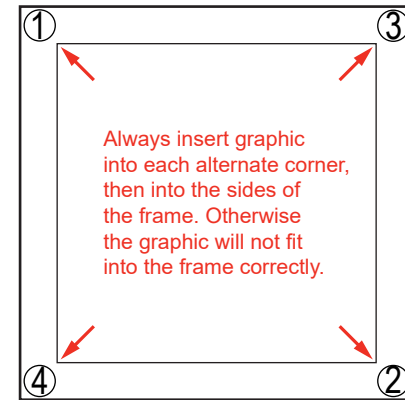


When assembled



## SEG Graphic Installation

### STEP 1: Attach Corners

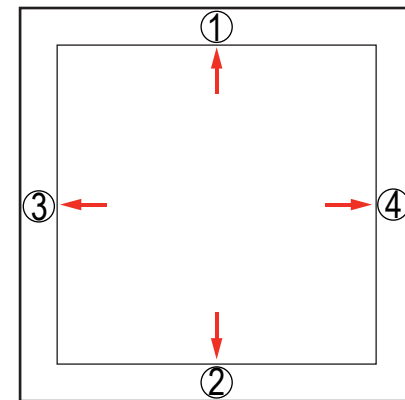


Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.



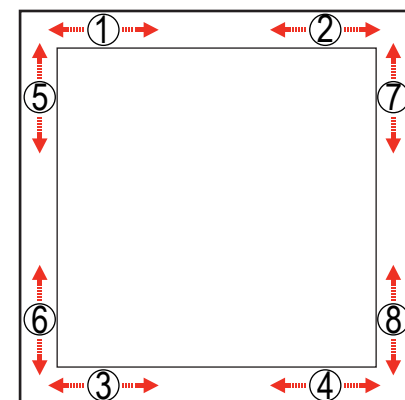
### STEP 2: Attach Middle



Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

### STEP 3: Attach Sides



Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

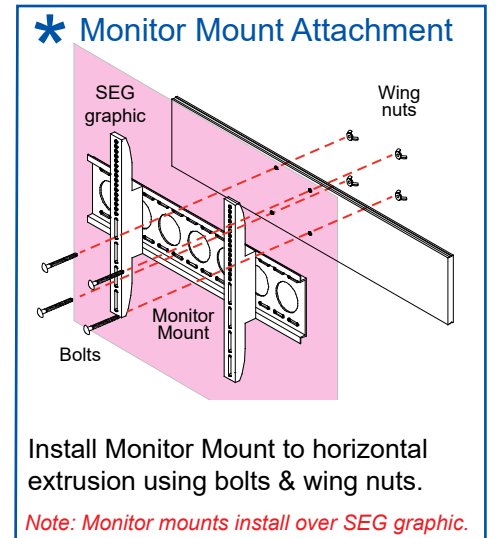
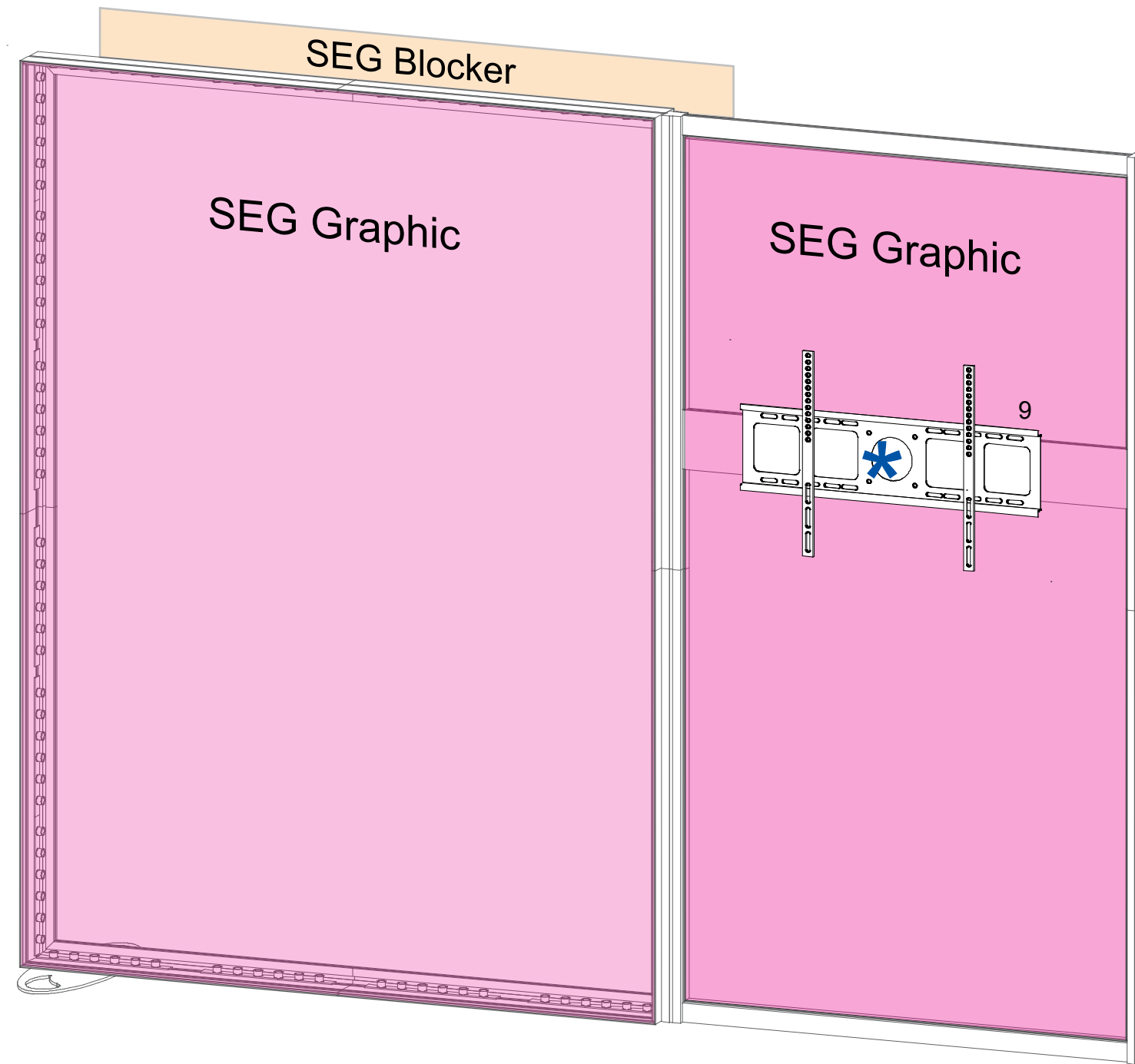


To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

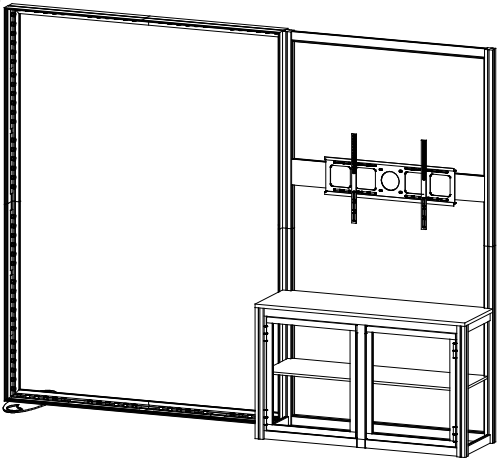
Steps:

- 1) Apply SEG Graphics to front of lightbox & side frames.
- 2) Apply SEG Blocker to back of lightbox frame.
- 3) Install Monitor Mount to horizontal [9]. See [Monitor Mount Attachment](#) detail.

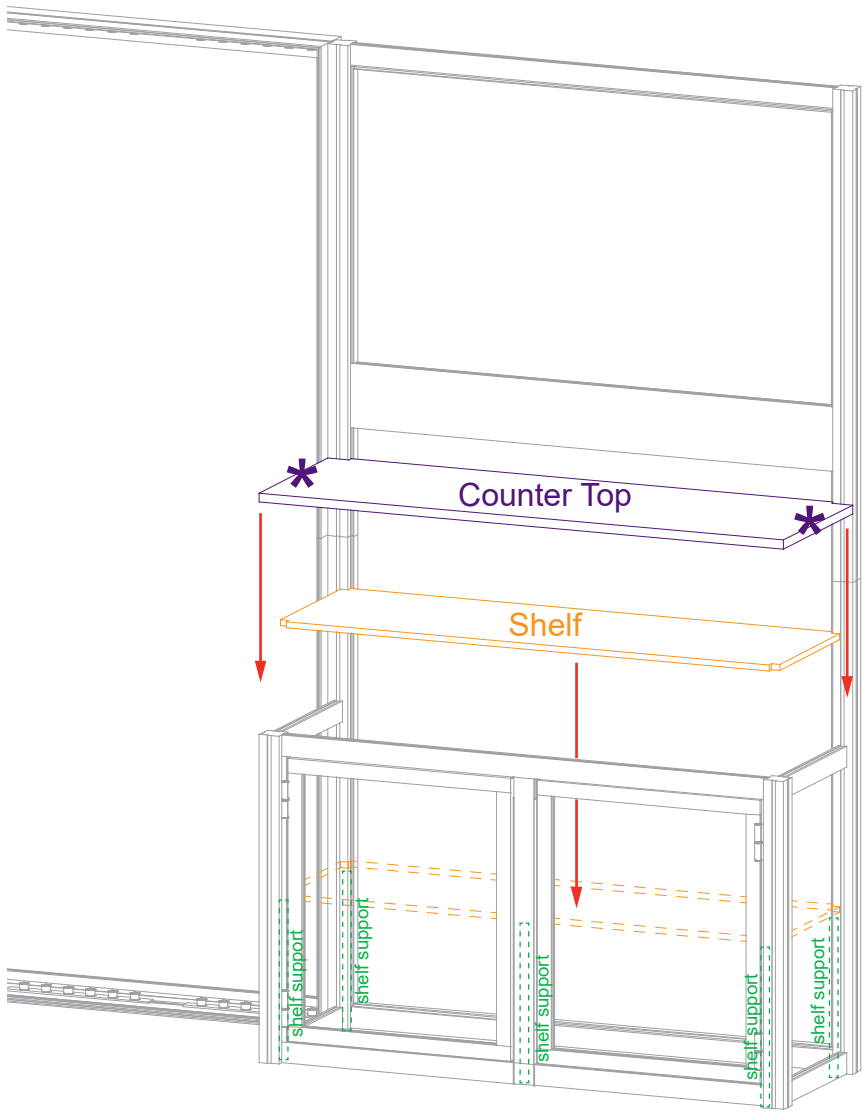
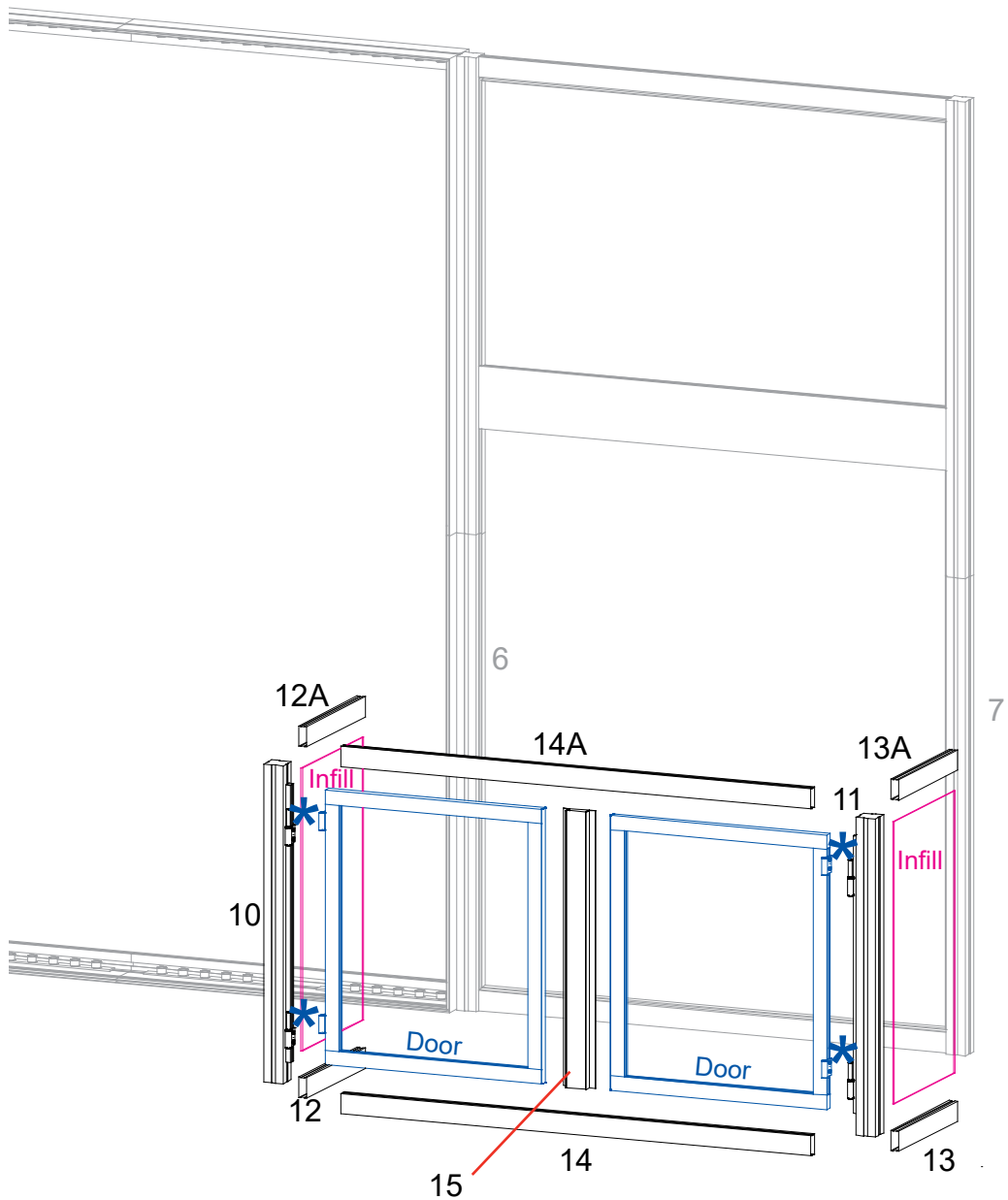


Item	Qty.	Description
10	1	28"h S44 Vertical Extrusion w/ Door Hinge
11	1	28"h S44 Vertical Extrusion w/ Door Hinge
12/12A	1/1	13"w Z45 Horizontal Extrusion
13/13A	1/1	13"w Z45 Horizontal Extrusion
14/14A	1/1	43.75"w Z45 Horizontal Extrusion
15	1	24.417"h Z45 Vertical Extrusion w/ Door Stops
--	5	14"h Shelf Support

- Steps:
- 1) Attach horizontals [12,12A] between vertical [10] & backwall vertical [6], inserting **infill**.
  - 2) Connect horizontals [13,13A] between vertical [11] & backwall vertical [7], inserting **infill**.
  - 3) Assemble horizontals [14,14A] between verticals [10,11].
  - 4) Attach vertical [15] between horizontals [14,14A].
  - 5) Install Doors onto verticals [10,11]. See [Door Attachment](#) detail.
  - 6) Affix **Shelf Supports** to inside of cabinet assembly; place internal **Shelf**.
  - 7) Attach Counter Top to top of cabinet assembly. See [Counter Top Attachment](#) detail.

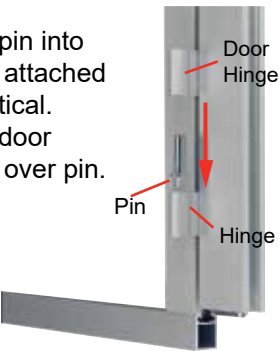


When assembled

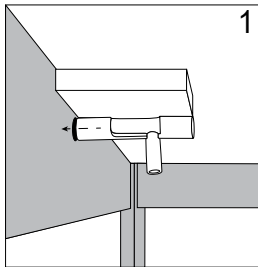


\* Door Attachment

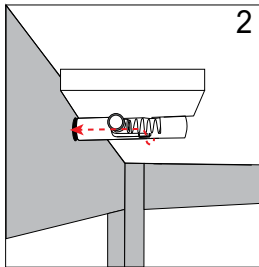
Slide pin into hinge attached to vertical. Slide door hinge over pin.



\* Counter Top Attachment



Align hole with pin.



Rotate pin. Spring will push pin into hole.

# AERO

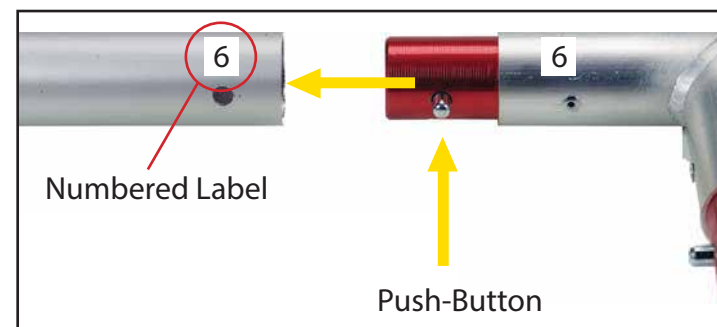
## Using Your Setup Instructions

The Aero Setup Instructions are created specifically for your configuration. The instructions include an exploded view of the frame which is sequentially labeled. We encourage you to review the instructions before attempting to assemble your exhibit.

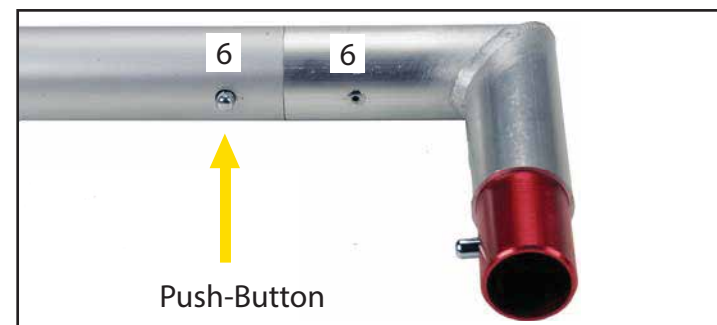
Connections are kept very simple; no tools required. Everything assembles with push-button connectors.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

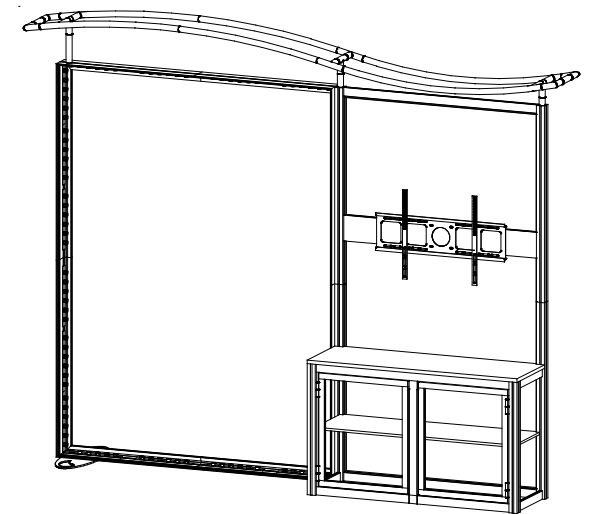


Connections are made by holding the button down and sliding the red tube into opposing tube until button locks into the hole of the opposing tube. To disassemble, push button and pull or twist extrusions apart.

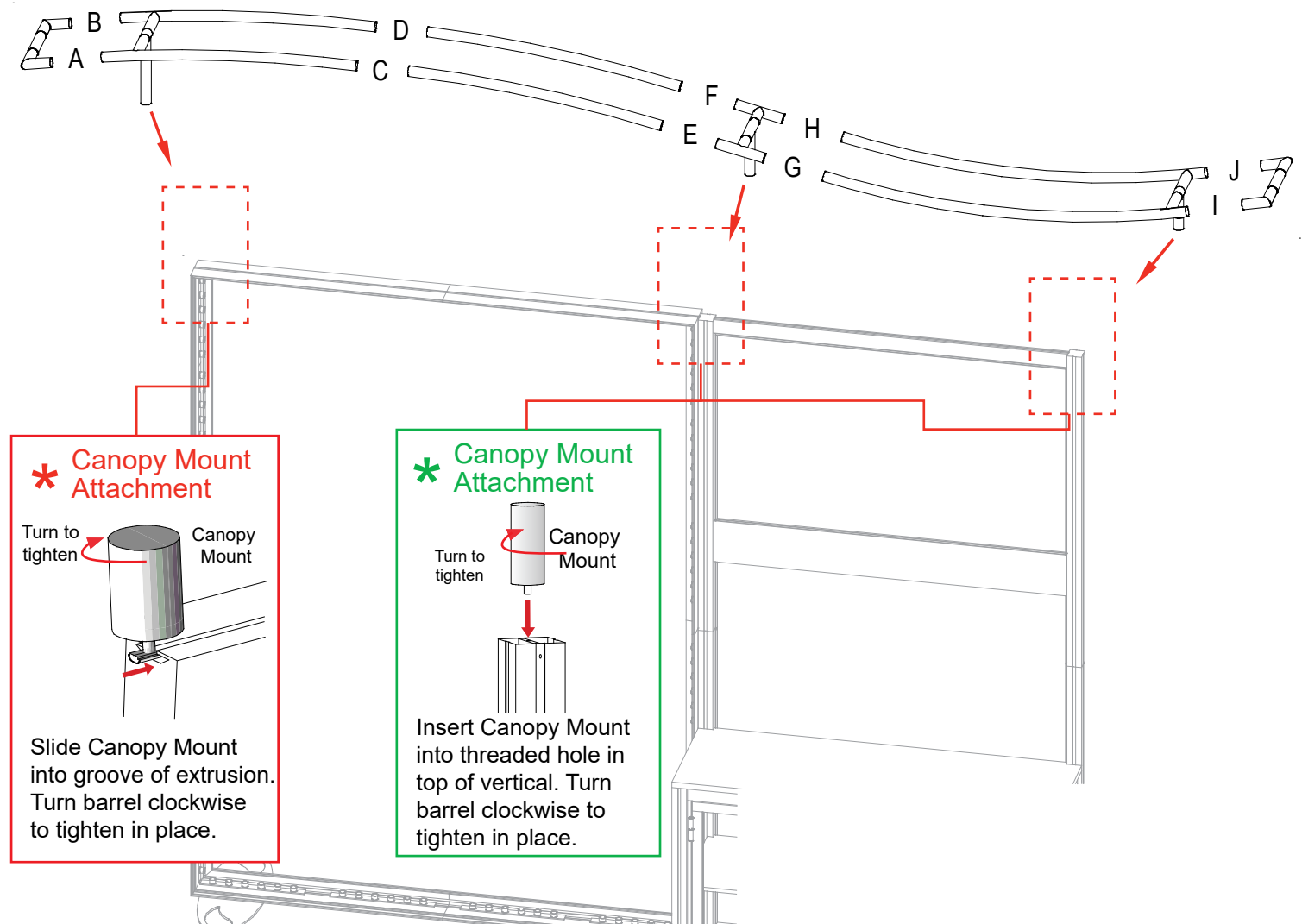


## Steps:

- 1) Connect canopy pieces together as shown.
- 2) Apply Pillowcase Graphic to assembled canopy.
- 3) Attach Canopy to backwall using canopy mounts, as shown in details.



When assembled



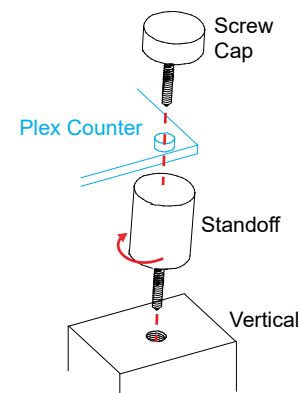


Item	Qty.	Description
1	1	37.25" S44 Vertical Extrusion w/ Door Hinges
2	1	37.25" S44 Vertical Extrusion w/ Door Stop
3	1	37.25" S44 Vertical Extrusion
4	1	37.25" S44 Vertical Extrusion
5	2	16" Z46 Horizontal Extrusion
6	2	33.775" Z46 Horizontal Extrusion
7	2	16" Z45 Horizontal Extrusion
8	2	33.775" Z45 Horizontal Extrusion

Steps:

- 1) Attach horizontals [6] between verticals [1] [2] and [3] [4].
- 2) Attach horizontals [5] between verticals [1] [4] and [2] [3].
- 3) Set floor on lips of horizontals [5] and [6].
- 4) Insert **infills** between verticals [1] [4], [2] [3] and [3] [4].
- 5) Attach horizontals [7] between verticals [2] [3] and [1] [4].
- 6) Attach horizontals [8] between verticals [3] and [4].
- 7) Connect assembled door. See **Door Connection** detail.
- 8) Set counter top on top of [7] and [8]. See **Counter Top Attachment** detail.
- 9) Screw threaded end of standoff barrels into the counter top.
- 10) Place plex counter on top of standoffs, then secure with screw caps. See **Plex Counter Attachment** detail.

Plex Counter Attachment



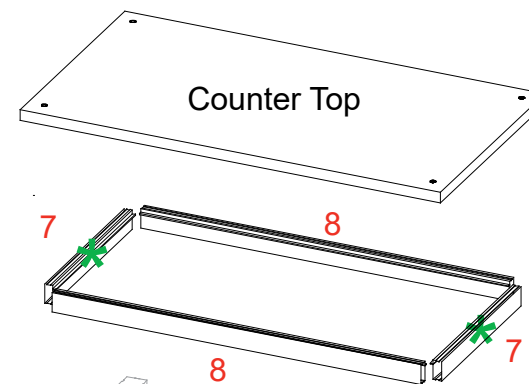
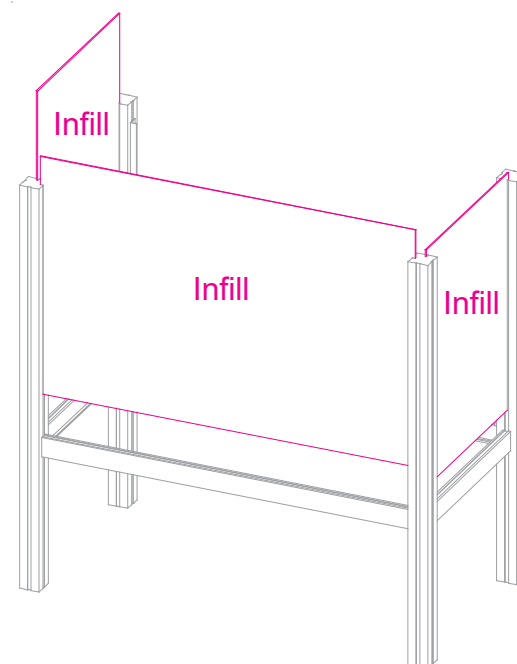
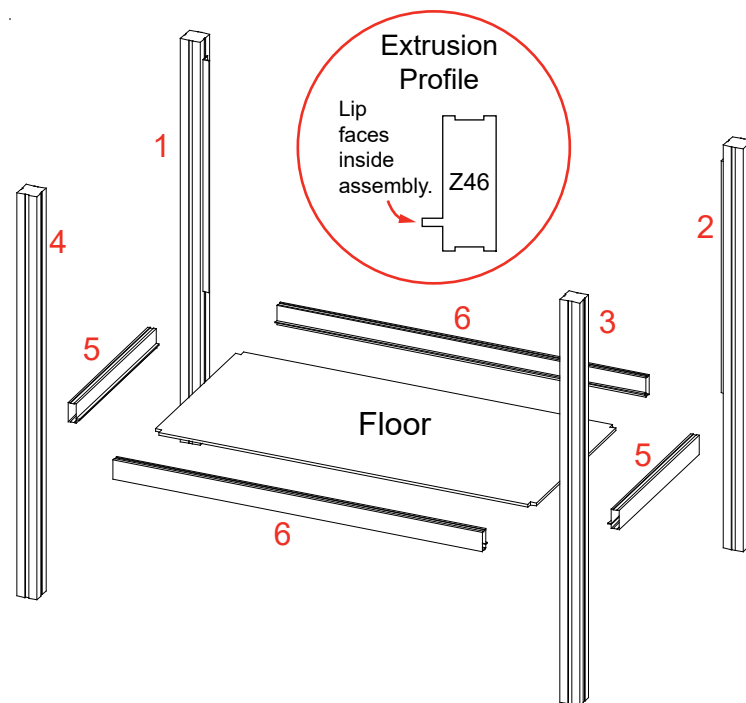
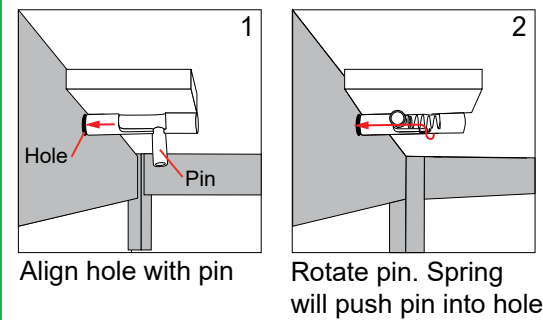
Attach standoff to vertical extrusion. Secure plex counter to standoff, using screw cap.

\* Door Connection

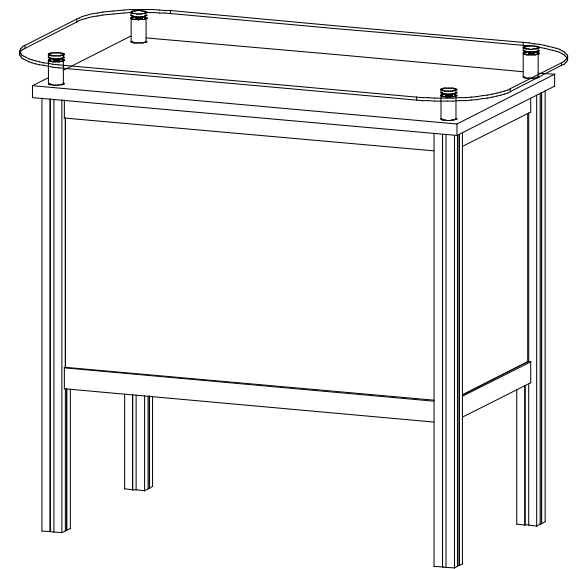
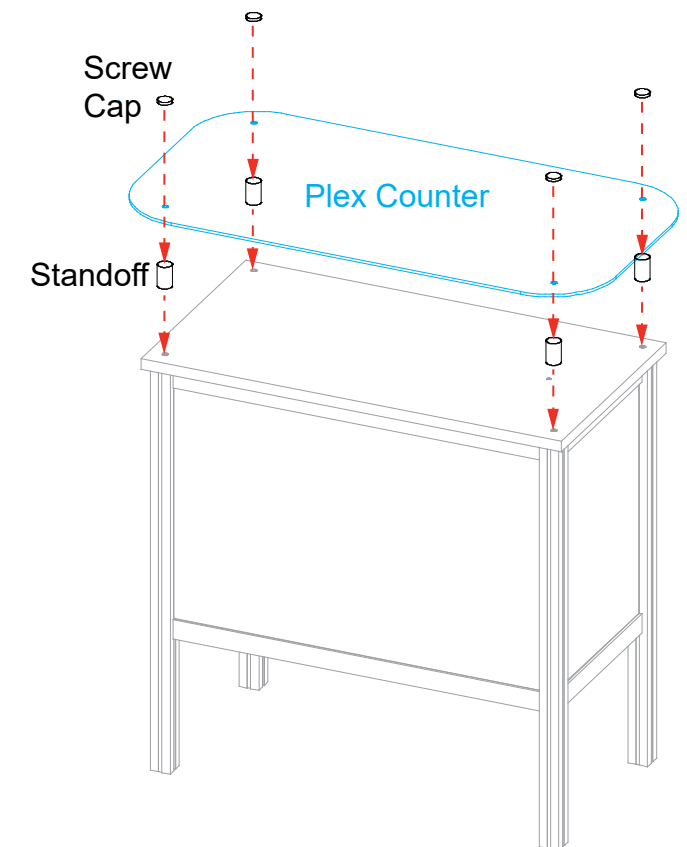
Slide pin into hinge attached to vertical. Slide door hinge over pin.



\* Counter Top Attachment



BACK VIEW



Completed Assembly