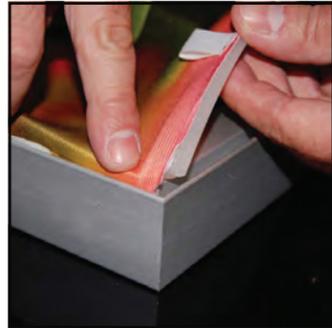
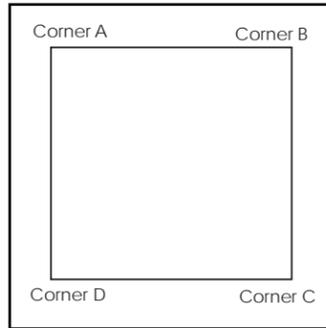
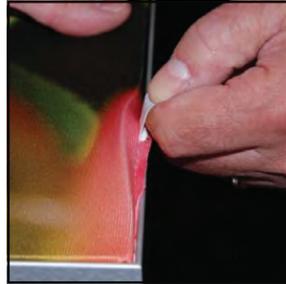


# Graphic: To Ensure Proper Fit



## Graphic Removal



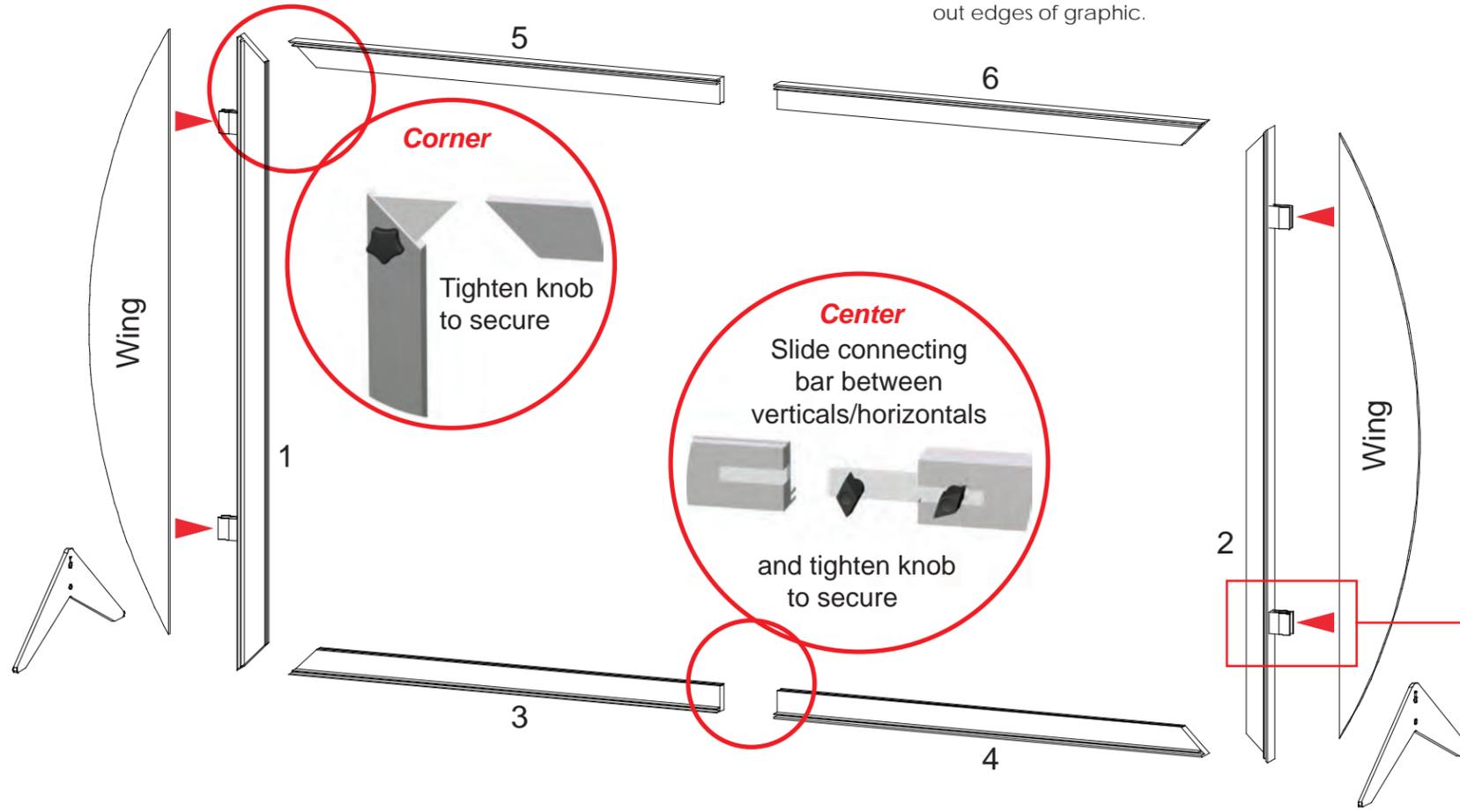
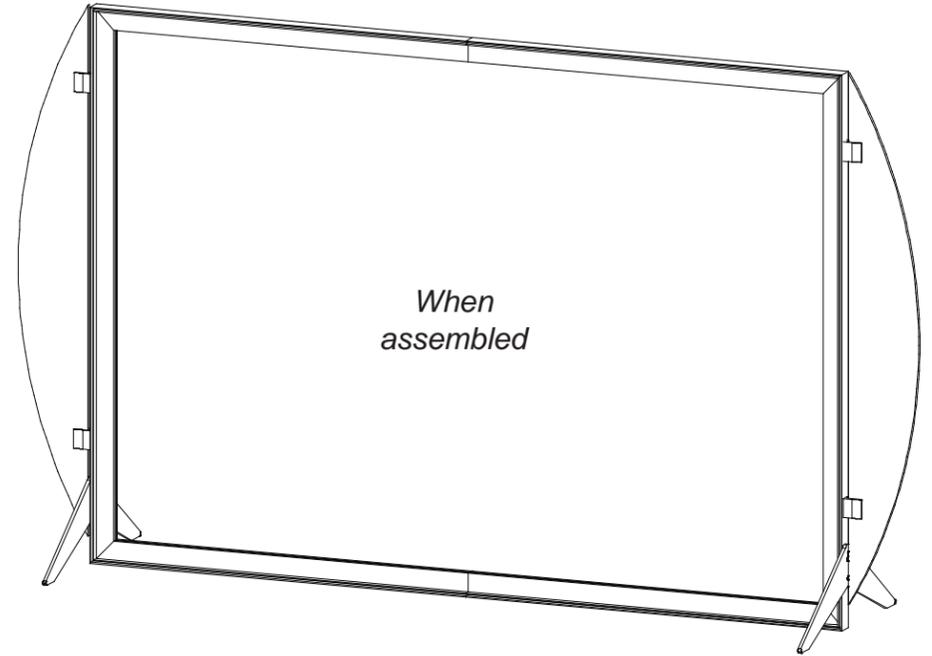
**It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.**

**Step 1**  
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

**Step 2**  
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.

**Step 3**  
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.



Item	Description
1	44" SEG Extrusion
2	44" SEG Extrusion
3	31.5" SEG Extrusion
4	31.5" SEG Extrusion
5	31.5" SEG Extrusion
6	31.5" SEG Extrusion

- Setups:**
- 1) Assembled SEG extrusions together on floor.
  - 2) Apply SEG graphic to assembled frame.
  - 3) Attach feet to both sides of assembled frame where indicated.
  - 4) Attach wings to assembled frame.

**A10 Clamp Attachment**

When desired location is found, tighten set screw to secure.

Tighten knob to secure wing in place.

**Foot Attachment**

Hook keyhole cut out up bolt

Tighten Knob to secure

# SETUP INSTRUCTIONS

**Using Your Set-up Instructions:**

Visionary Designs Set-up Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display and a logical series of detailed steps for assembly. We encourage you to study the instructions **before** attempting to assemble your exhibit.

**Assembly:**

- Do not use power tools.
- All connections must be tightly secured.

**Disassembly:**

Tighten setscrews after disassembling your exhibit to prevent loss of locks and setscrews.

**Cleaning & Packing Your Display:**

- Use care when cleaning metal, plex, and laminated parts, use a mild non-abrasive cleanser and soft cloth/paper towel
- Keep all display components away from heat and exposure to sunlight to avoid warping or fading.
- Retain all packing materials. All provided packing materials are for ease of repacking and component protection.

Hex Key Tool



Exhibits can be assembled with the supplied hex key tool.

Typical Connection



Typical Connection



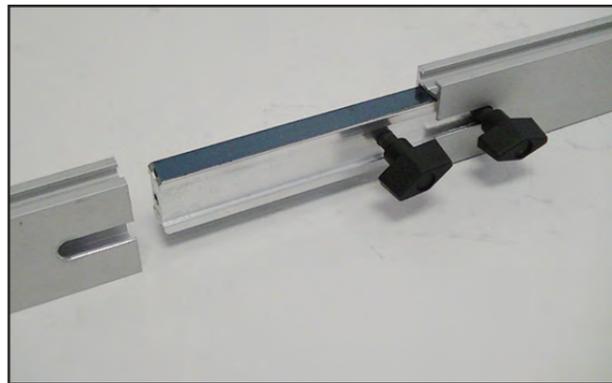
Detail A: Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the hex key tool expands the lock and creates a strong connection.

Numbered Label



Detail B: Each extrusion contains a numbered label that corresponds to set-up instructions. The label is located within a groove of the extrusion (when possible). The numbers are black unless otherwise specified.

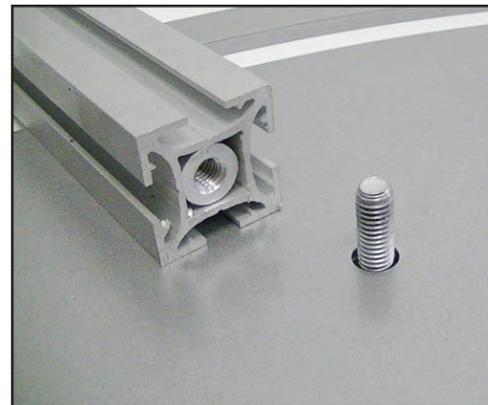
Horizontal Connection



Detail C: A rectangular connection bar with plastic knobs is inserted between two horizontal extrusions joined end-to-end. Turn the knobs clockwise to tighten.

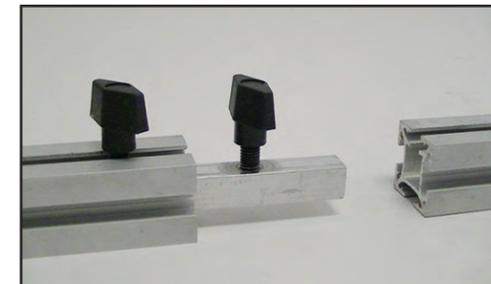
**Do Not Overtighten**

Base Plate Connection



Detail D: Attach vertical extrusions to base plates using supplied bolts inserted through the hole in the plate. Be careful not to strip the thread.

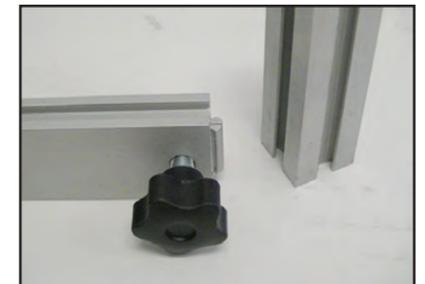
Vertical Connection



Detail E: A square connection bar with plastic knobs is inserted between two vertical extrusions joined end-to-end. Turn the knobs clockwise to tighten.

**Do Not Overtighten**

Corner Connection



Detail F: Plastic knobs are used to tighten locks where horizontal extrusions connect with vertical extrusions. Turn the knobs clockwise to tighten. Turn counter-clockwise to loosen, but do not remove knob.

**Do Not Overtighten**

## Top View of Each Level

