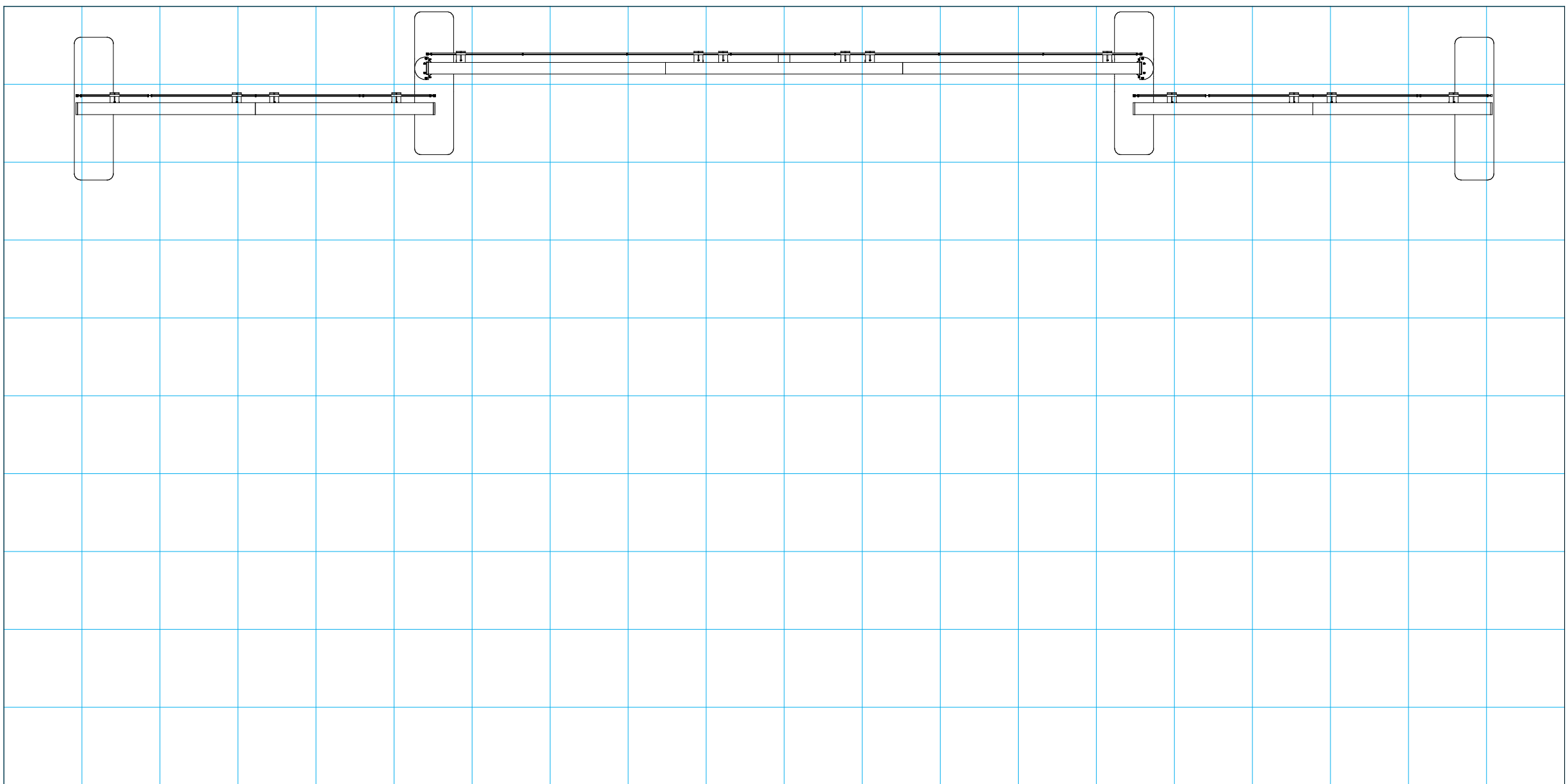


SETUP INSTRUCTIONS



= 1 sq ft

General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.



Part Identification - Numbering



Engaged Lock

Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.



WARNING



DO NOT USE POWER TOOLS



ALL CONNECTIONS MUST
BE TIGHTLY SECURED

Disassembly

- For loss prevention, keep all knobs & connectors attached to extrusions during disassembly.

Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connector** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide connector across seam of extrusions.
Tighten all knobs.



Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

All knobs must be tightened securely to ensure a proper connection.

Corner Connection

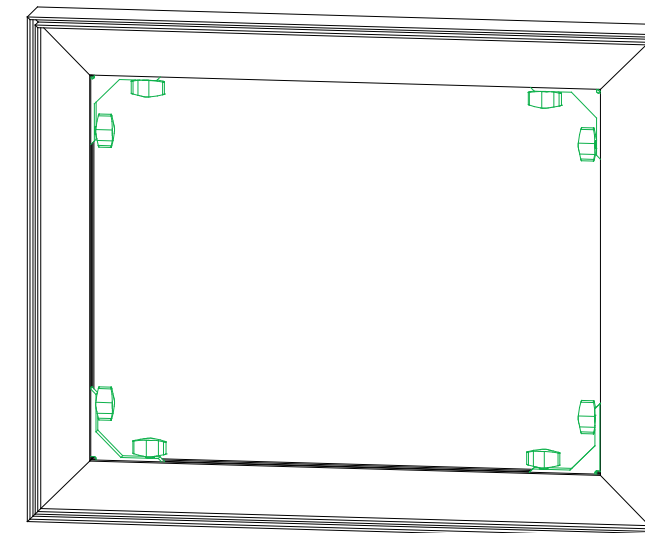
- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.

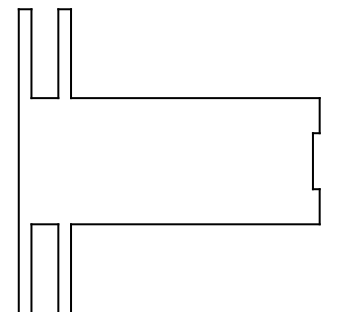


Adjust connectors if necessary to prevent gaps in connection.



COMPLETED ASSEMBLY

All knobs must be tightened securely to ensure a proper connection.

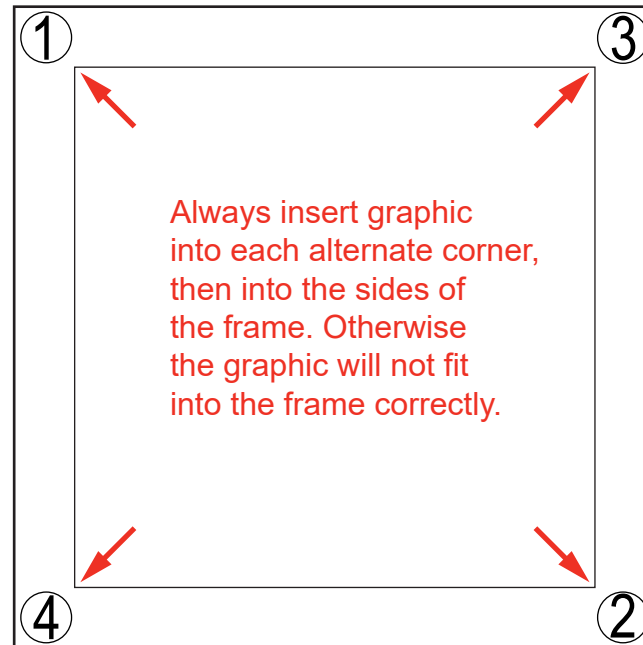


TSP49 Profile

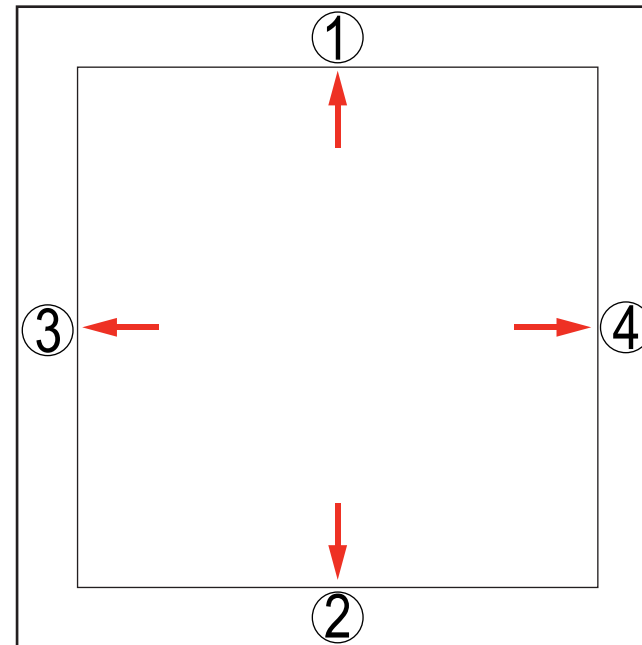
SEG Graphic Installation *in 3 Steps*

The Perfect Fit

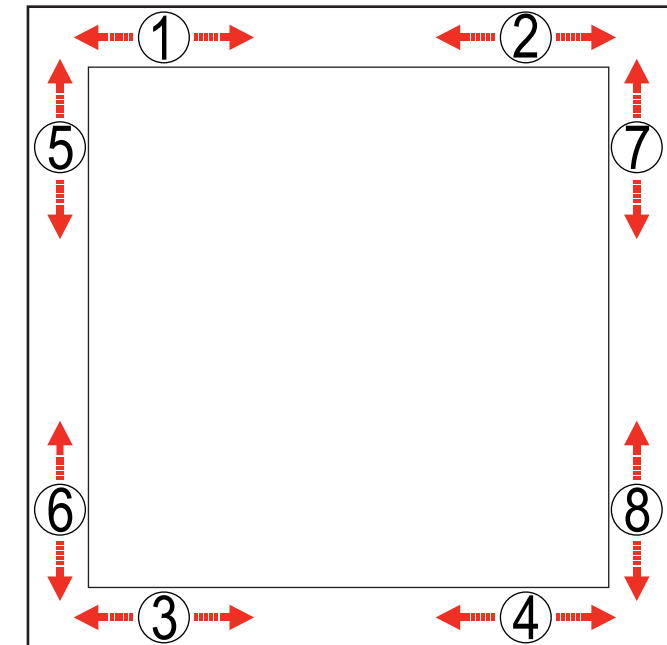
STEP 1: Attach Corners



STEP 2: Attach Middle



STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.

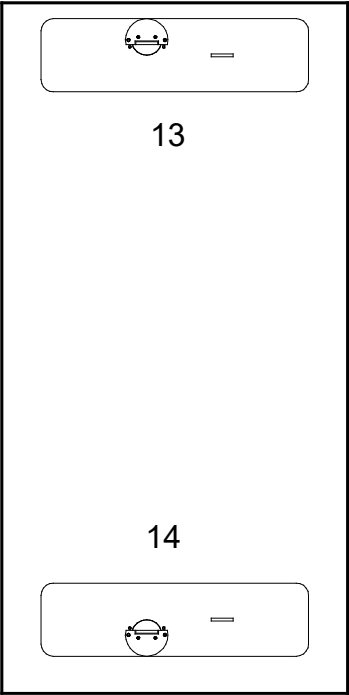


To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

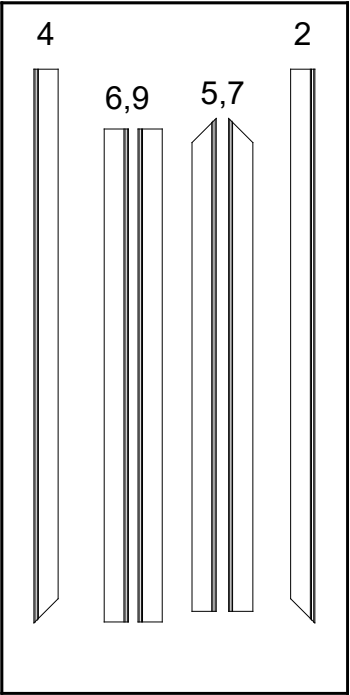
Install video:



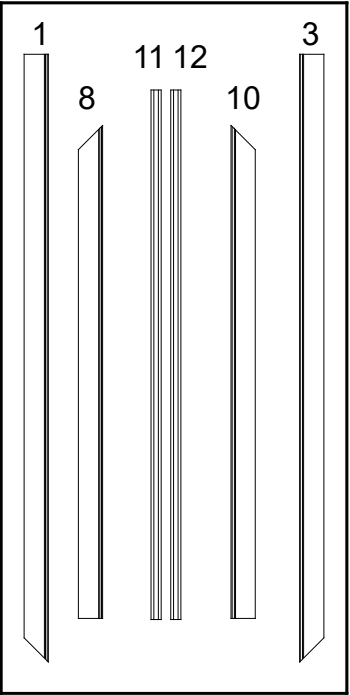
Top View of Each Level



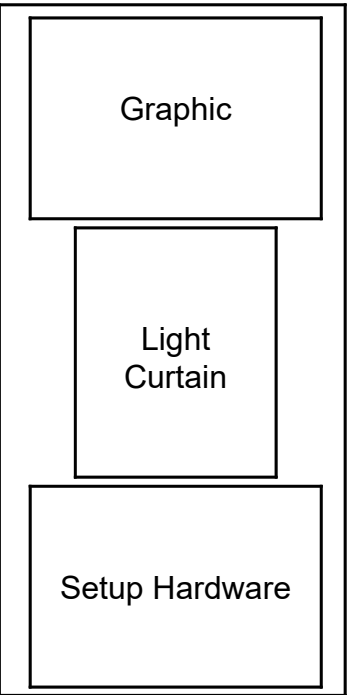
Level 1
(Bottom level)



Level 2



Level 3

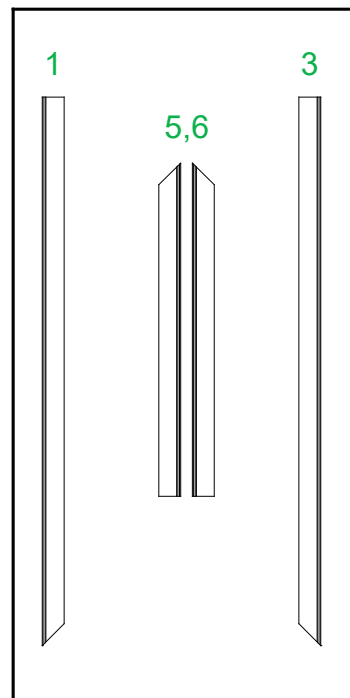


Level 4

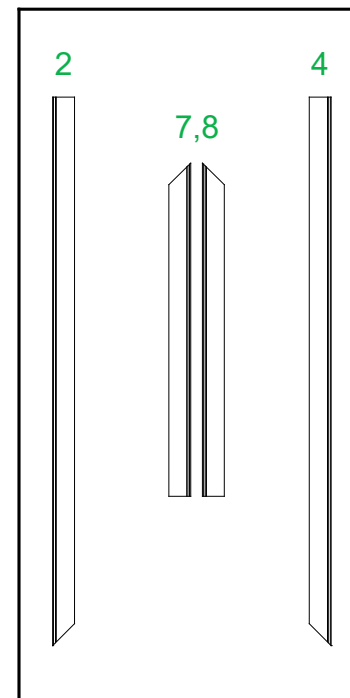
Top View of Each Level



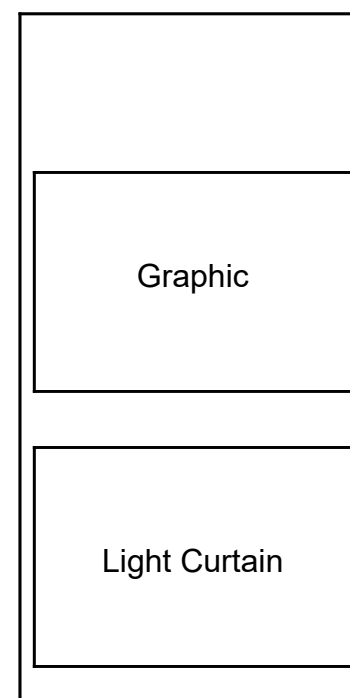
Level 1
(Bottom level)



Level 2

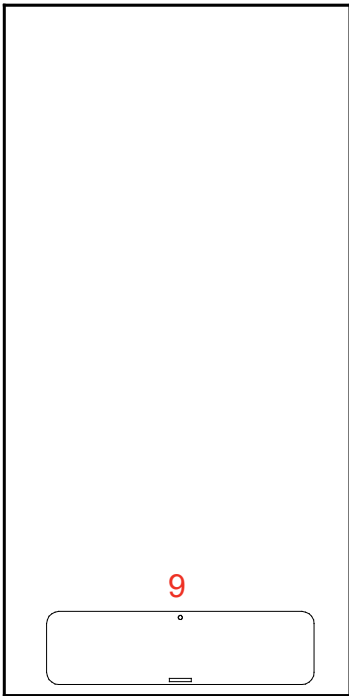


Level 3

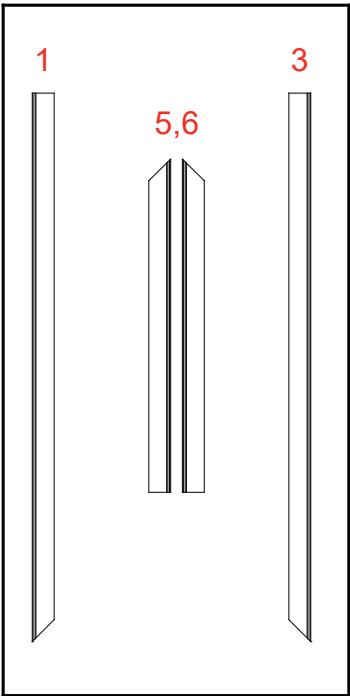


Level 4

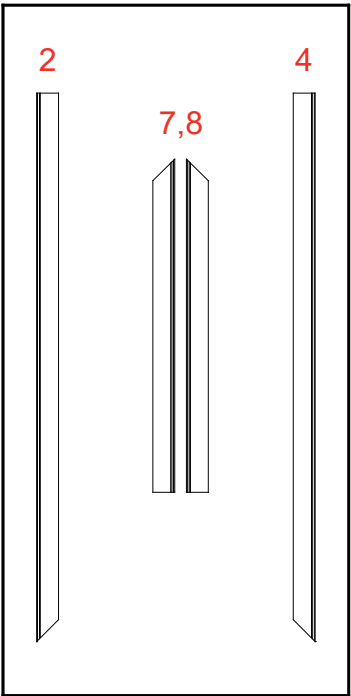
Top View of Each Level



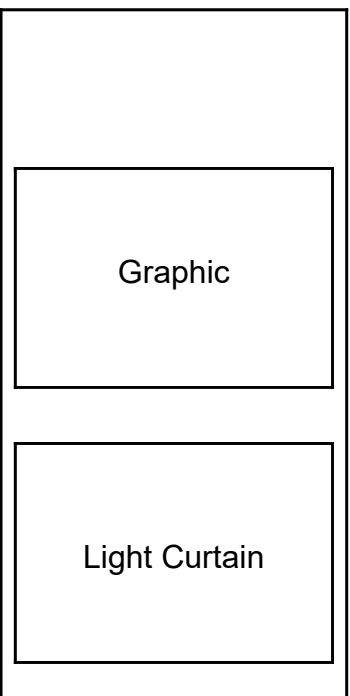
Level 1
(Bottom level)



Level 2



Level 3



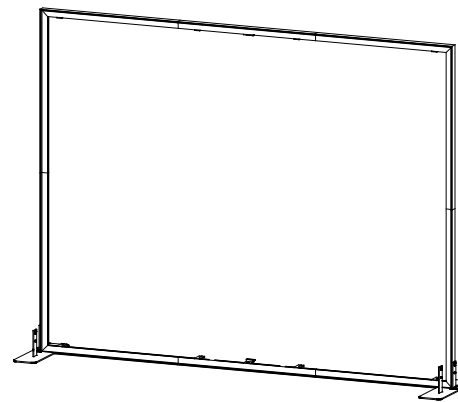
Level 4

Item	Qty.	Description
1	1	45"h TSP49 Vertical Extrusion
2	1	41"h TSP49 Vertical Extrusion
3	1	45"h TSP49 Vertical Extrusion
4	1	41"h TSP49 Vertical Extrusion
5	1	36.5"w TSP49 Horizontal Extrusion
6	1	36.5"w TSP49 Horizontal Extrusion
7	1	36.5"w TSP49 Horizontal Extrusion
8	1	36.5"w TSP49 Horizontal Extrusion
9	1	36.5"w TSP49 Horizontal Extrusion
10	1	36.5"w TSP49 Horizontal Extrusion
13	1	6" x 22" Base Plate w/ flange (right)
14	1	6" x 22" Base Plate w/ flange (left)

Steps:

Refer to the [Tool-less Frame Assembly](#) general information page.

- 1) Assemble vertical extrusions [1-2], [3-4] & horizontals [5-6-7], [8-9-10] together, using [Tool-less Spline Connector](#) labeled [X]. *Note: Hanging clips on horizontals must face back of frame.*
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6/7], [8/9/10], using [Tool-less Corner Connectors](#) labeled [A].
- 3) Install Base Plates [13] & [14] to bottom corners of frame assembly as shown. See [Base Plate Attachment](#) detail.



When assembled

Assemble frame flat on ground.

* Tool-less Spline Connector

1. Place extrusions end-to-end.

X = Straight spline

2. Slide tool-less connectors across seam of extrusions.

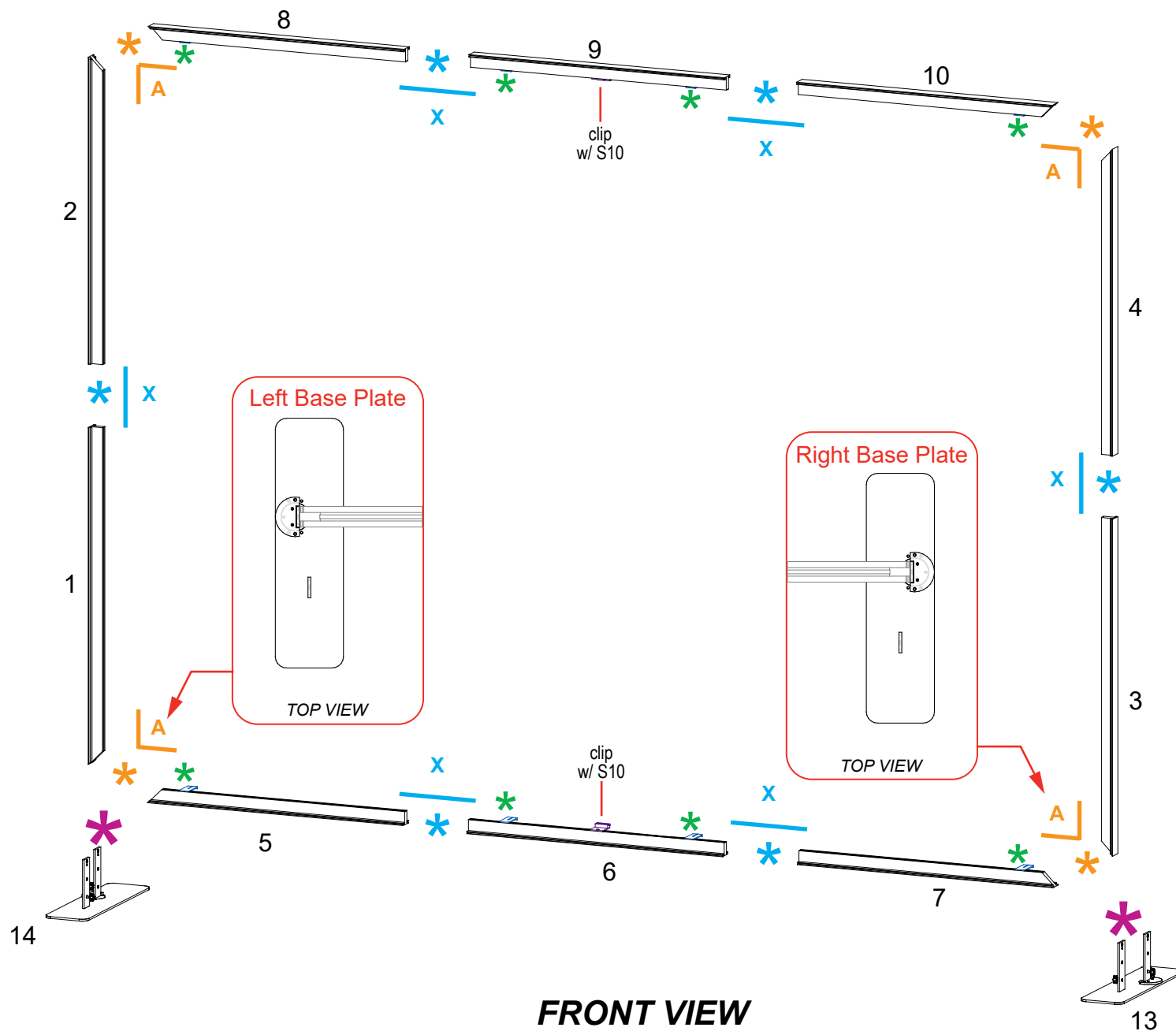
3. Tighten all knobs to secure connection.

* Tool-less Corner Connector

1. Slide extrusion onto Corner Connector.
2. Tighten all knobs to secure connection.

A = 90° Connector

Keep corner connectors attached to horizontal extrusions.

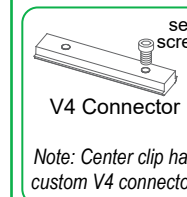


FRONT VIEW

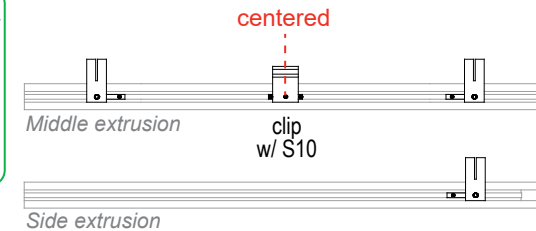
* Hanging Clips

Keep all clips attached to extrusions.
DO NOT DISASSEMBLE

Hanging clips are attached to horizontal extrusions using V4 connectors at locations shown.



Note: Center clip has custom V4 connector.

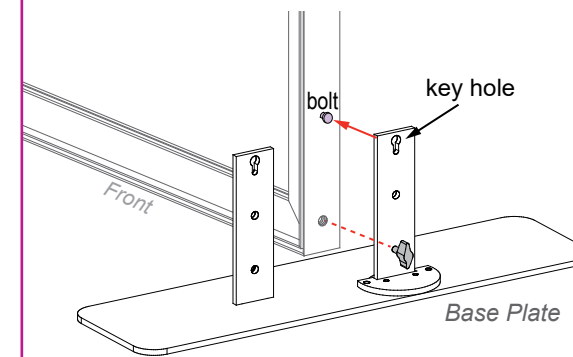


TOP VIEW

All Hanging Clips will face **back** of the frame.

* Base Plate Attachment

Place key hole over bolt on panel & slide down. Twist knob to secure connection.

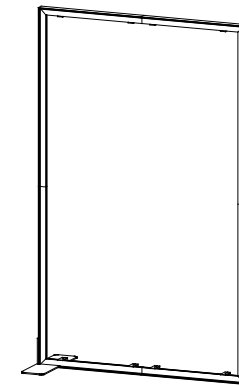


Item	Qty.	Description
1	1	45"h TSP49 Vertical Extrusion
2	1	45"h TSP49 Vertical Extrusion
3	1	45"h TSP49 Vertical Extrusion
4	1	45"h TSP49 Vertical Extrusion
5	1	27.35"w TSP49 Horizontal Extrusion
6	1	27.35"w TSP49 Horizontal Extrusion
7	1	27.35"w TSP49 Horizontal Extrusion
8	1	27.35"w TSP49 Horizontal Extrusion
9	1	6" x 22" End Base Plate w/ foot

Steps:

Refer to the *Tool-less Frame Assembly* general information page.

- 1) Assemble vertical extrusions [1-2], [3-4] & horizontal extrusions [5-6], [7-8] together, using **Tool-less Spline connectors** labeled [X]. *Note: Hanging clips on horizontals must face back of frame.*
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6], [7/8], using **Tool-less Corner Connectors** labeled [A].
- 3) Install Base Plate [9] to bottom corners of frame assembly as shown. See **Base Plate Attachment** detail.

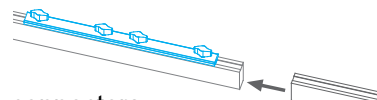


When assembled

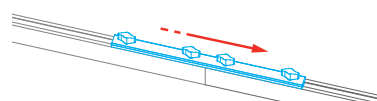
Assemble frame flat on ground.

* Tool-less Spline Connector

1. Place extrusions end-to-end.



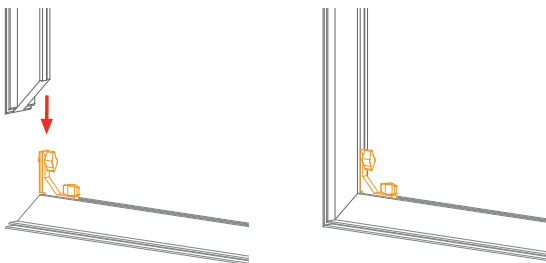
2. Slide tool-less connectors across seam of extrusions.



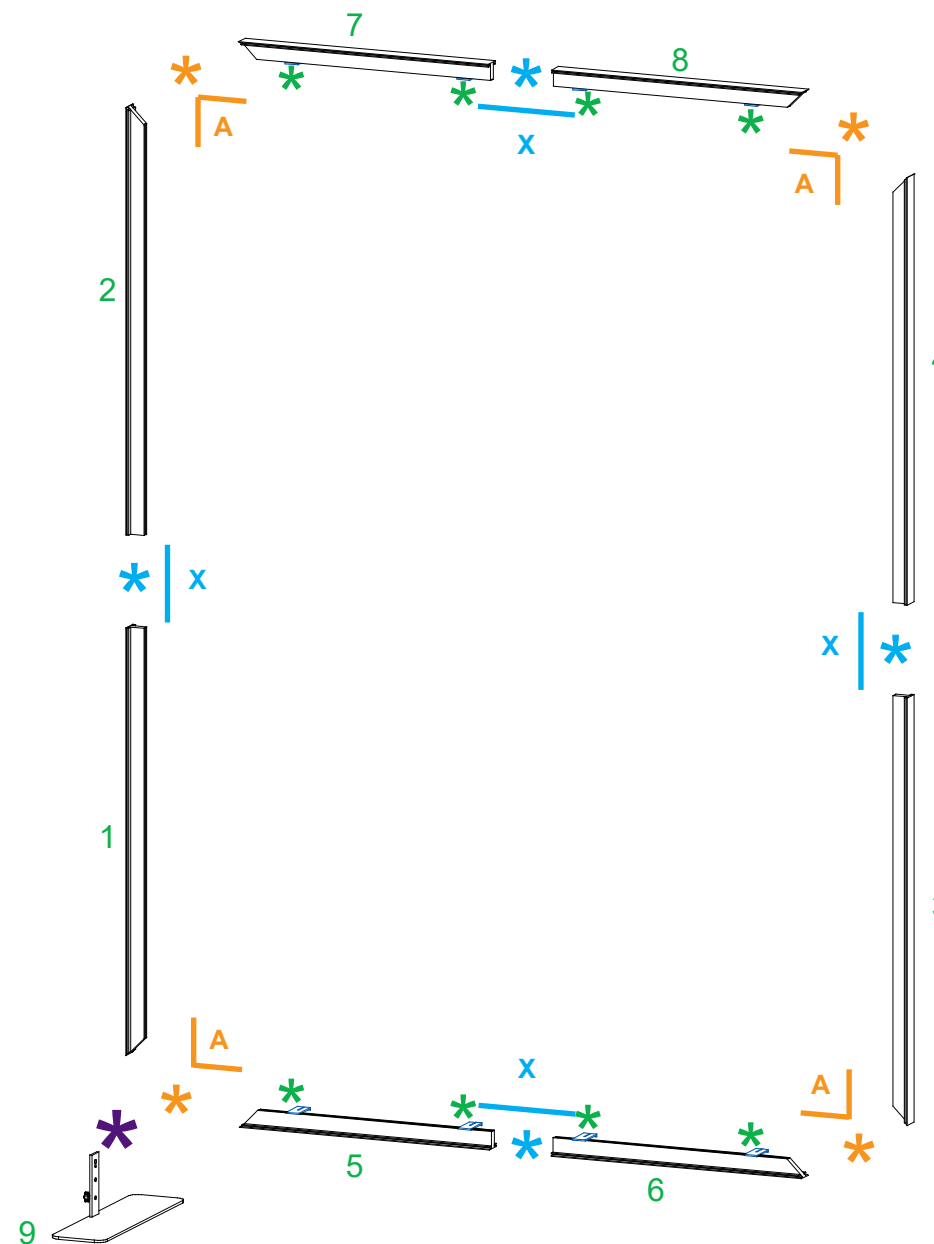
3. Tighten all knobs to secure connection.

* Tool-less Corner Connector

1. Slide extrusion onto Corner Connector.
2. Tighten all knobs to secure connection.



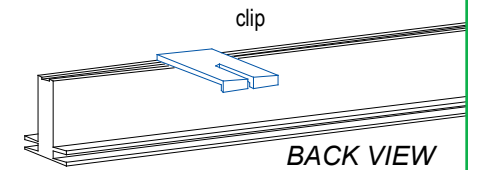
Keep corner connectors attached to horizontal extrusions.



FRONT VIEW

* Hanging Clip

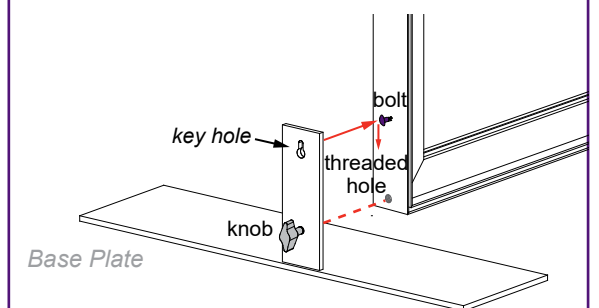
All Hanging Clips should face *back* of the booth.



Keep all clips attached to horizontal extrusions
DO NOT DISASSEMBLE

* Base Plate Attachment

- 1) Place key hole over bolt on panel & slide down.
- 2) Twist knob to secure connection.

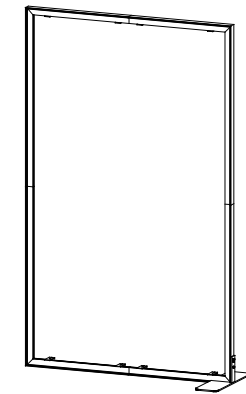


Item	Qty.	Description
1	1	45"h TSP49 Vertical Extrusion
2	1	45"h TSP49 Vertical Extrusion
3	1	45"h TSP49 Vertical Extrusion
4	1	45"h TSP49 Vertical Extrusion
5	1	27.35"w TSP49 Horizontal Extrusion
6	1	27.35"w TSP49 Horizontal Extrusion
7	1	27.35"w TSP49 Horizontal Extrusion
8	1	27.35"w TSP49 Horizontal Extrusion
9	1	6" x 22" End Base Plate w/ foot

Steps:

Refer to the *Tool-less Frame Assembly* general information page.

- 1) Assemble vertical extrusions [1-2], [3-4] & horizontal extrusions [5-6], [7-8] together, using **Tool-less Spline connectors** labeled [X]. *Note: Hanging clips on horizontals must face back of frame.*
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6], [7/8], using **Tool-less Corner Connectors** labeled [A].
- 3) Install Base Plate [9] to bottom corners of frame assembly as shown. See **Base Plate Attachment** detail.

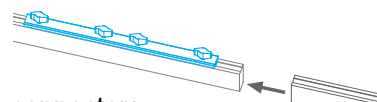


When assembled

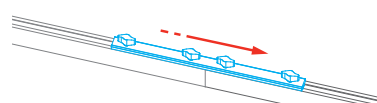
Assemble frame flat on ground.

* Tool-less Spline Connector

1. Place extrusions end-to-end.



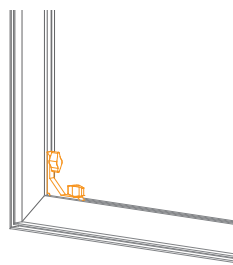
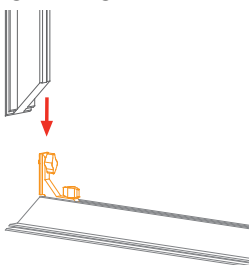
2. Slide tool-less connectors across seam of extrusions.



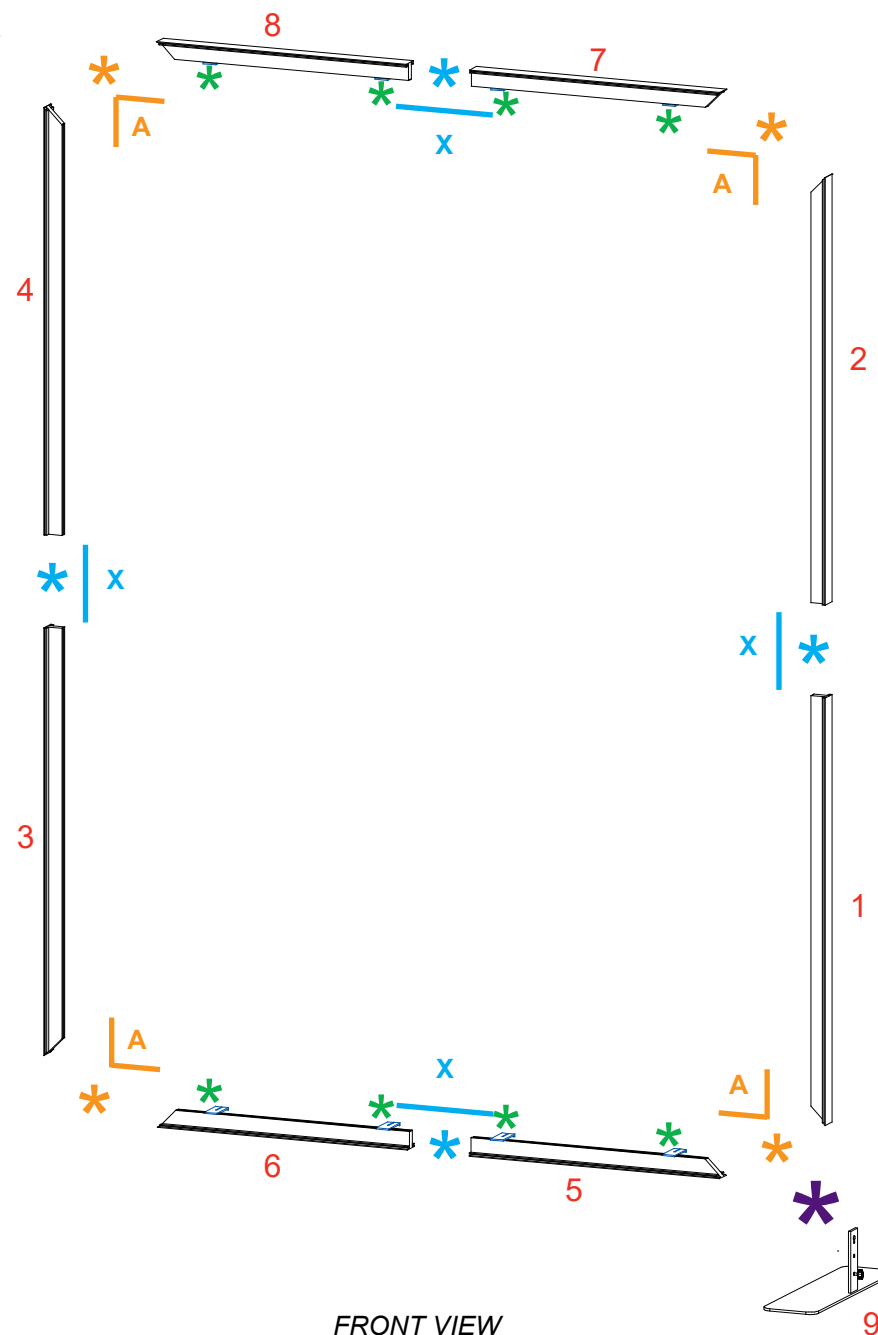
3. Tighten all knobs to secure connection.

* Tool-less Corner Connector

1. Slide extrusion onto Corner Connector.
2. Tighten all knobs to secure connection.



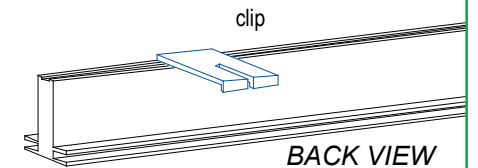
Keep corner connectors attached to horizontal extrusions.



FRONT VIEW

* Hanging Clip

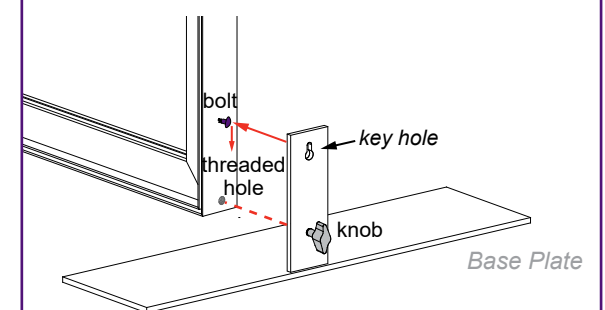
All Hanging Clips should face *back* of the booth.



Keep all clips attached to horizontal extrusions
DO NOT DISASSEMBLE

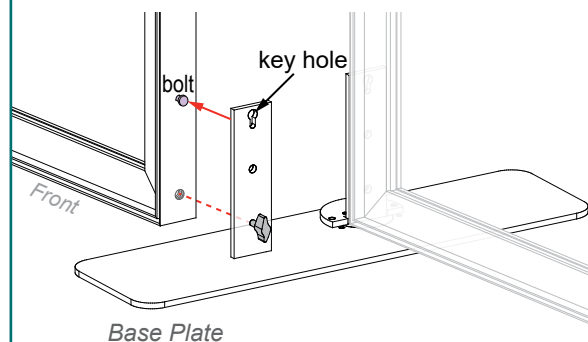
* Base Plate Attachment

- 1) Place key hole over bolt on panel & slide down.
- 2) Twist knob to secure connection.



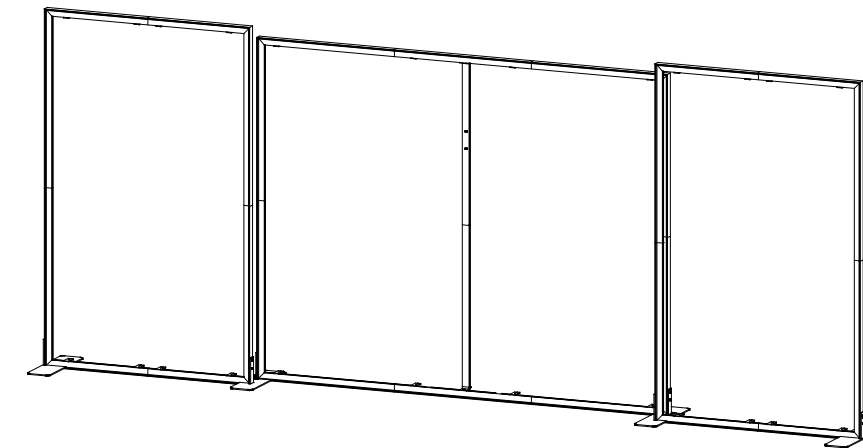
* Base Plate Attachment

Place key hole over bolt on panel & slide down.
Twist knob to secure connection.

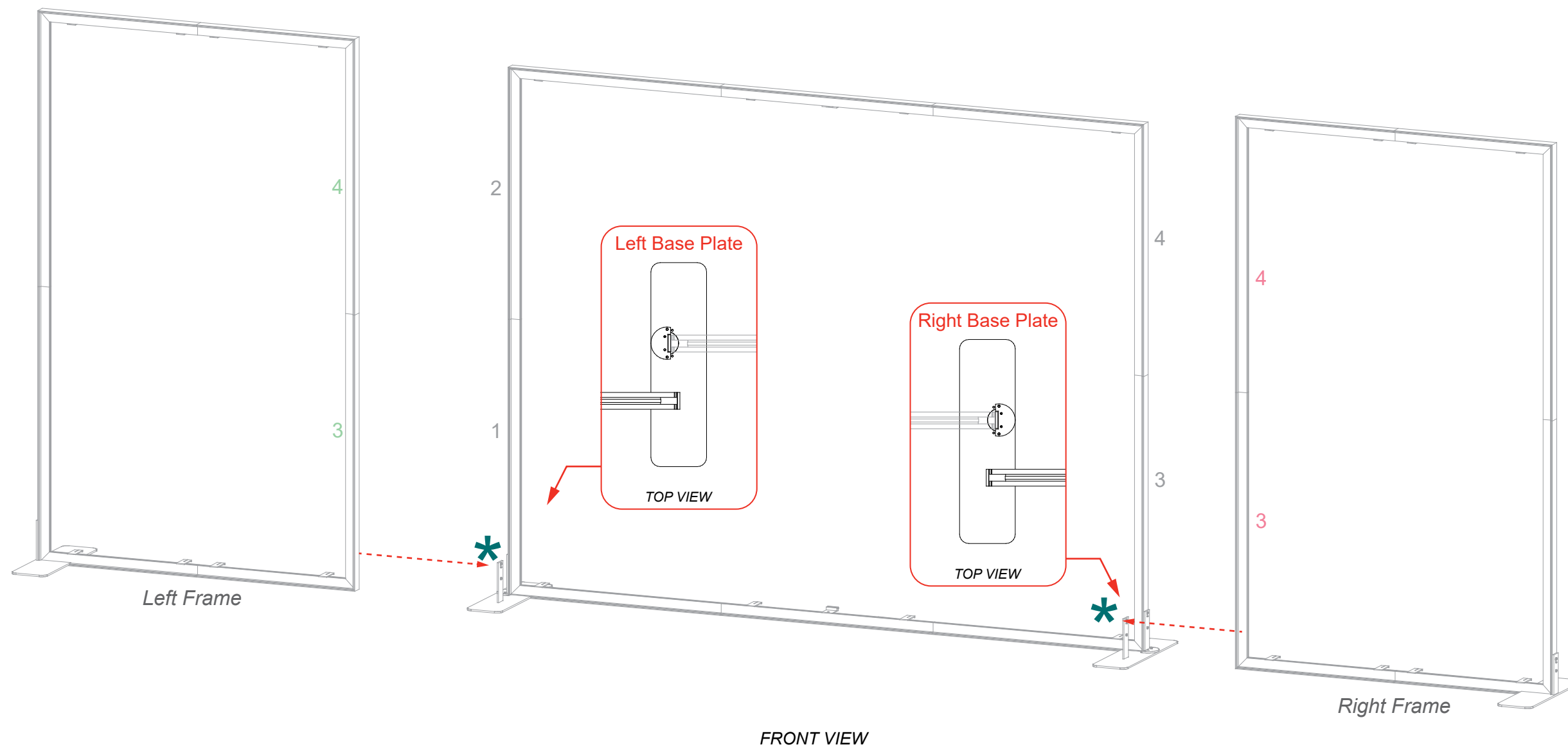


Steps:

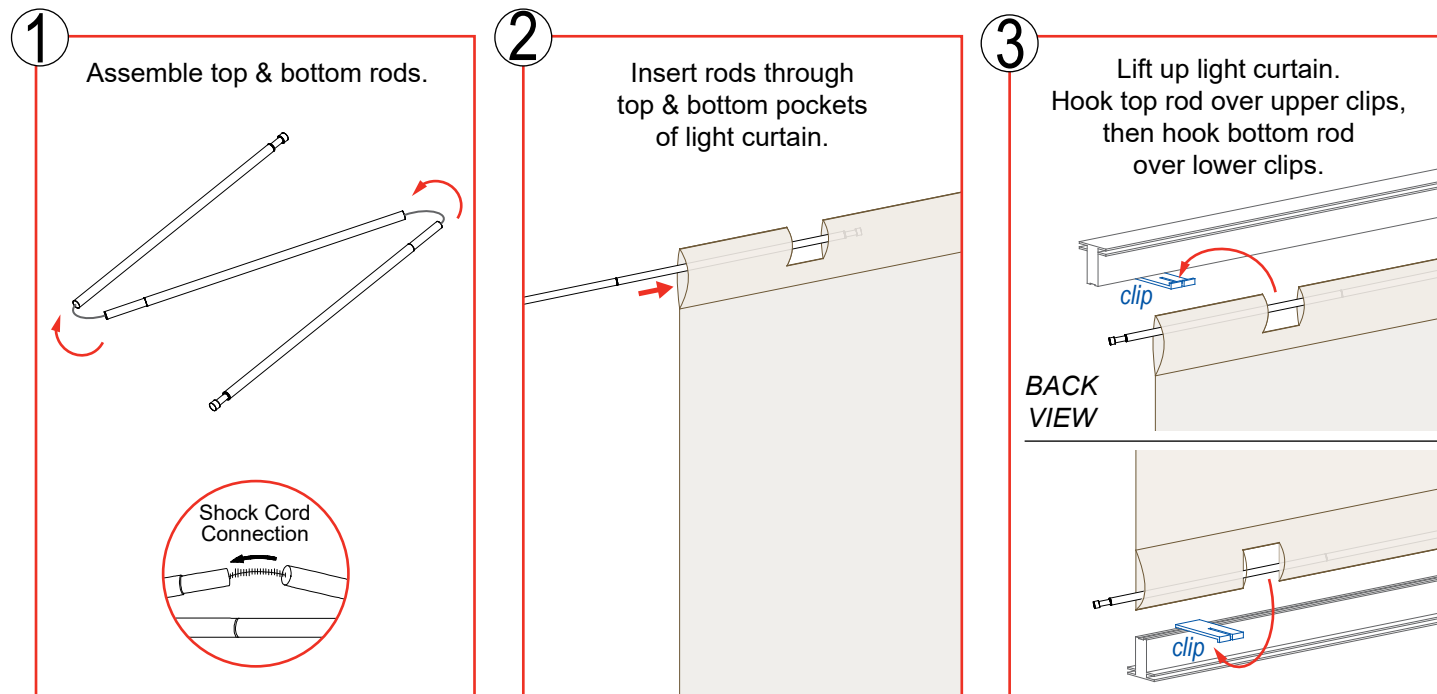
- 1) Connect vertical of Left Frame Assembly to Base Plate of Middle Frame Assembly.
See [Base Plate Attachment](#) detail.
- 2) Attach vertical of Right Frame Assembly to Base Plate of Middle Frame Assembly.
See [Base Plate Connection](#) detail.



When assembled



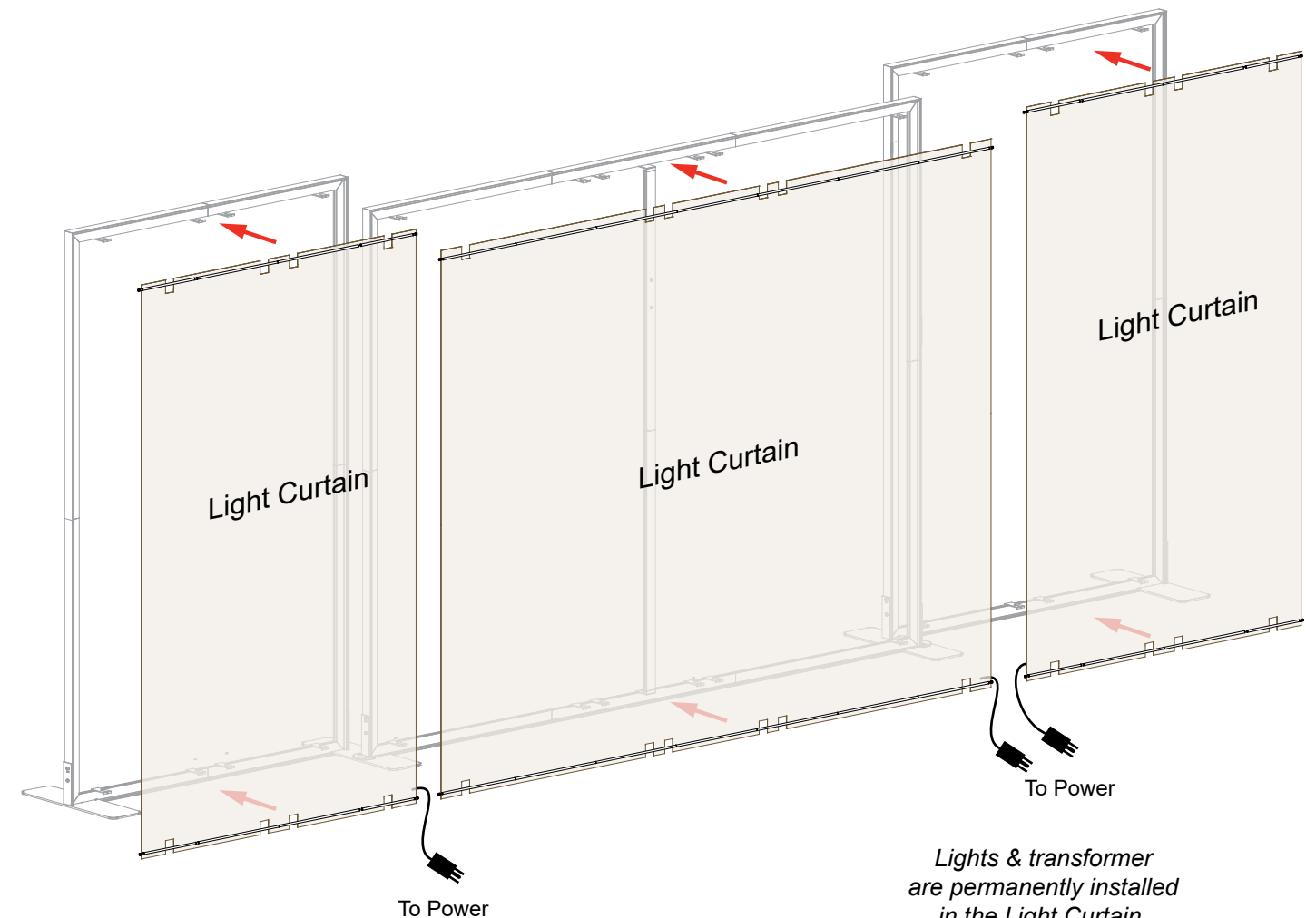
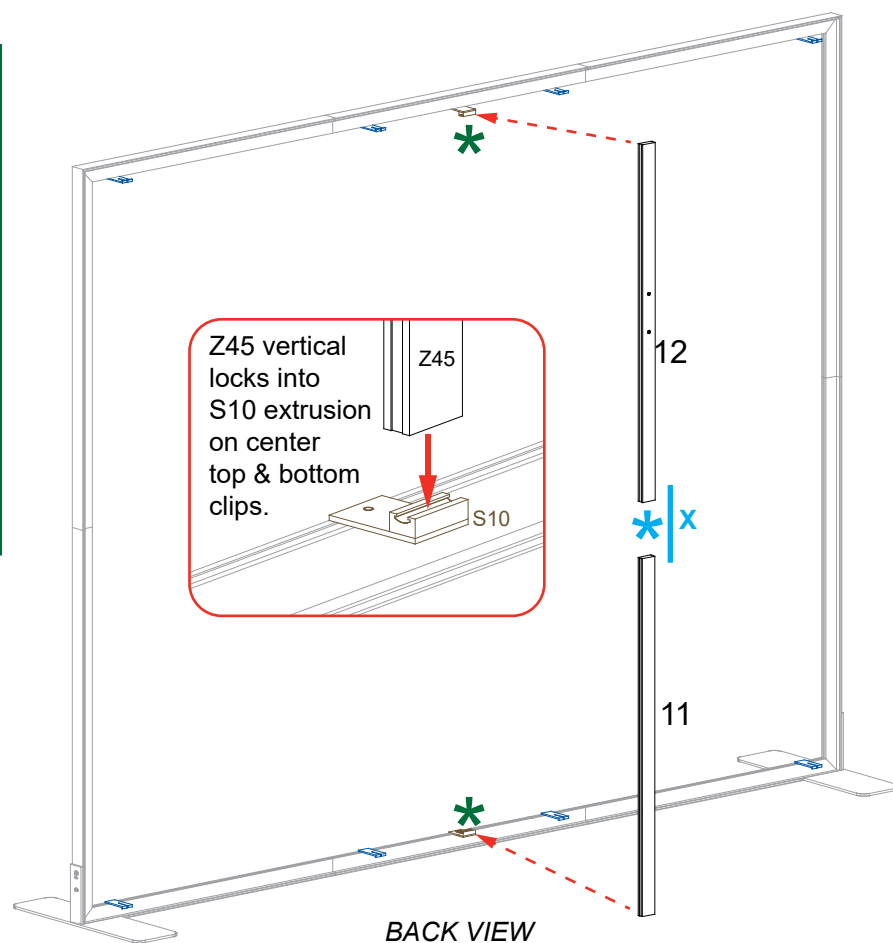
Light Curtain Attachment



Item	Qty.	Description
11	1	45.209"h Z45 Vertical Extrusion
12	1	37.209"h Z45 Vertical Extrusion
--	2	Approx. 110"w x 5/16" collapsible rod
--	4	Approx. 55"w x 5/16" collapsible rod
--	1	Light Curtain (large)
--	2	Light Curtain (small)

Steps:

- 1) Assemble vertical extrusions [11-12] together, using **Tool-less Spline Connector** labeled [X].
- 2) Connect vertical assembly [11/12] between S10 extrusions on lower & upper clips of frame, using **Connection Lock w/ Knob**.
- 3) Assemble rods & insert into top & bottom pockets of light curtains as shown.
- 4) Hook rods over top & bottom clips on back of assembled frames to secure light curtains in place.
- 5) Connect power to light curtains.

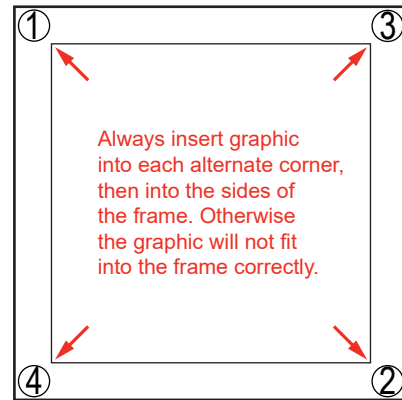


Lights & transformer are permanently installed in the Light Curtain. Do not disassemble.

BACK VIEW

SEG Graphic Installation

STEP 1: Attach Corners

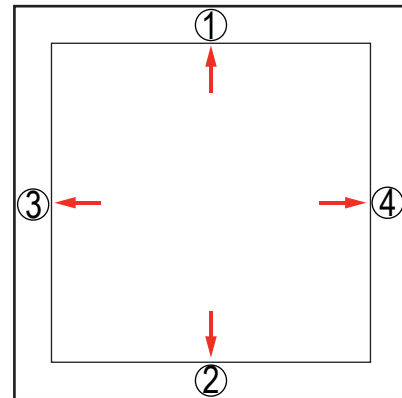


Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.



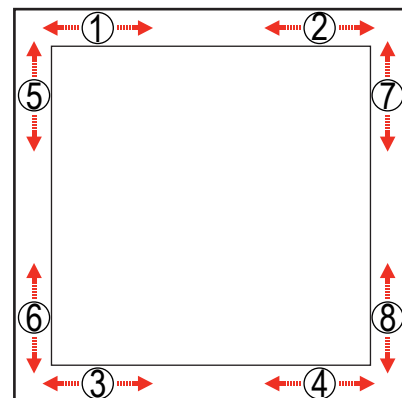
STEP 2: Attach Middle



Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

STEP 3: Attach Sides



Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.



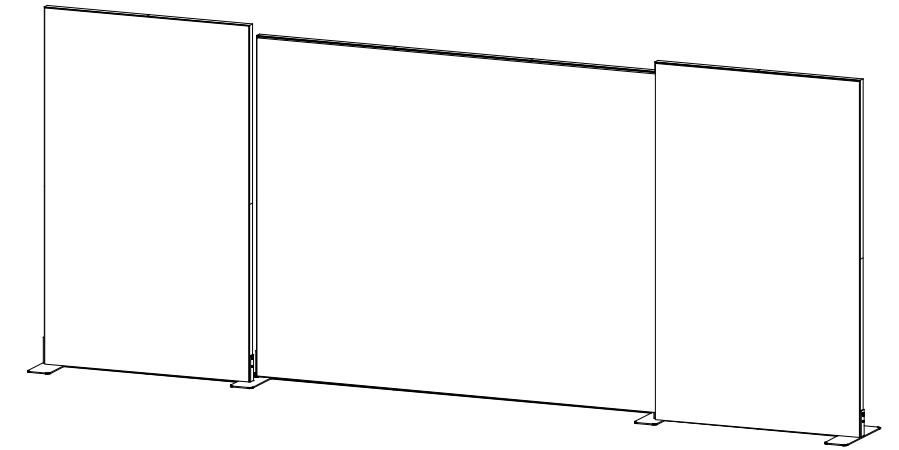
PRESS in.
DON'T slide or push
along edge



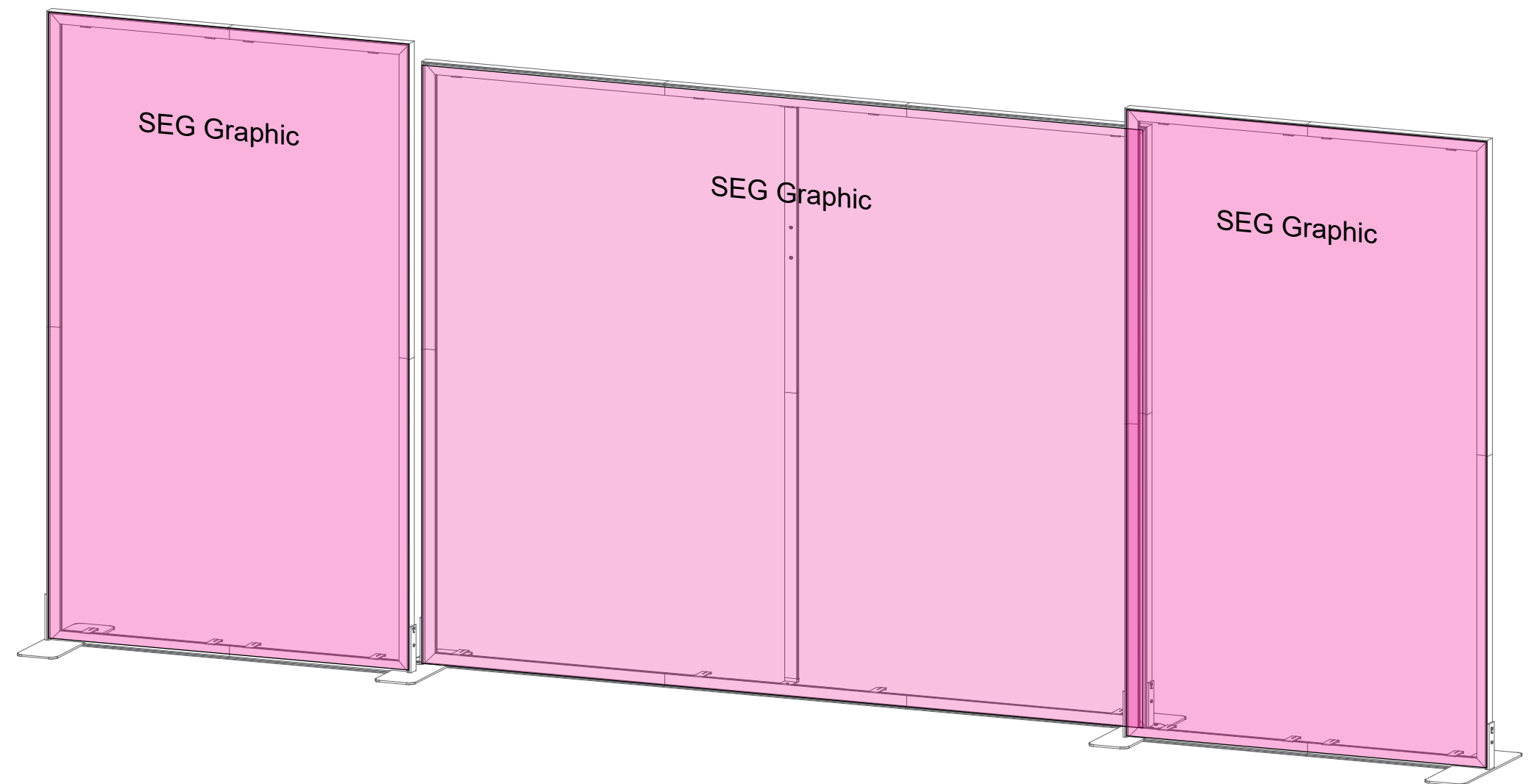
To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Steps:
1) Apply SEG Graphics to assembled frames.



When assembled



FRONT VIEW